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PARK OHIO HOLDINGS CORP
Form 10-K405
March 28, 2002

SECURITIES AND EXCHANGE COMMISSION
WASHINGTON, D.C. 20549

FORM 10-K

(MARK ONE)

ANNUAL REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE
SECURITIES EXCHANGE ACT OF 1934

FOR THE FISCAL YEAR ENDED DECEMBER 31, 2001

OR

TRANSITION REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE
SECURITIES EXCHANGE ACT OF 1934

FOR THE TRANSITION PERIOD FROM _____ TO _____

COMMISSION FILE NUMBER 0-3134

PARK-OHIO HOLDINGS CORP.
(EXACT NAME OF REGISTRANT AS SPECIFIED IN ITS CHARTER)

OHIO

34-1867219

(STATE OR OTHER JURISDICTION OF
INCORPORATION OR ORGANIZATION)

(I.R.S. EMPLOYER IDENTIFICATION NUMBER)

23000 EUCLID AVENUE
CLEVELAND, OHIO

44117

(ADDRESS OF PRINCIPAL EXECUTIVE OFFICES)

(ZIP CODE)

Registrant's telephone number, including area code: (216) 692-7200

SECURITIES REGISTERED PURSUANT TO SECTION 12(b) OF THE ACT:

NONE

SECURITIES REGISTERED PURSUANT TO SECTION 12(g) OF THE ACT:

COMMON STOCK, PAR VALUE \$1.00 PER SHARE

(TITLE OF CLASS)

PARK-OHIO HOLDINGS CORP. IS A SUCCESSOR ISSUER TO PARK-OHIO INDUSTRIES, INC.

Indicate by check mark whether the registrant (1) has filed reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days. Yes No

Indicate by check mark if disclosure of delinquent filers pursuant to Item

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405 of Regulation S-K is not contained herein, and will not be contained, to the best of registrant's knowledge, in definitive proxy or information statements incorporated by reference in Part III of this Form 10-K or any amendment to this Form 10-K. [X]

Aggregate market value of the voting stock held by non-affiliates of the registrant as of March 22, 2002: Approximately \$30,000,000.

Number of shares outstanding of the registrant's Common Stock, par value \$1.00 per share, as of March 22, 2002: 10,496,191.

DOCUMENTS INCORPORATED BY REFERENCE

PORTIONS OF THE REGISTRANT'S DEFINITIVE PROXY STATEMENT FOR THE ANNUAL MEETING OF SHAREHOLDERS TO BE HELD ON MAY 23, 2002 ARE INCORPORATED BY REFERENCE INTO PART III OF THIS FORM 10-K.

PARK-OHIO HOLDINGS CORP.

FORM 10-K ANNUAL REPORT
FOR THE FISCAL YEAR ENDED DECEMBER 31, 2001

TABLE OF CONTENTS

ITEM NO. -----		PAGE NO. -----
PART I		
1.	Business.....	1
2.	Properties.....	6
3.	Legal Proceedings.....	7
4.	Submission of Matters to a Vote of Security Holders.....	8
4A.	Executive Officers of the Registrant.....	8
PART II		
5.	Market for the Registrant's Common Stock and Related Security Holder Matters.....	8
6.	Selected Consolidated Financial Data.....	9
7.	Management's Discussion and Analysis of Financial Condition and Results of Operations.....	10
7A.	Quantitative and Qualitative Disclosure about Market Risk...	17
8.	Financial Statements and Supplementary Data.....	18
9.	Changes in and Disagreements with Accountants on Accounting and Financial Disclosure.....	37
PART III		
	Part III information will appear in the Registrant's Proxy Statement in connection with its 2001 Annual Meeting of Shareholders. Such Proxy Statement will be filed with the Securities and Exchange Commission pursuant to Regulation 14A and such information will be incorporated herein by reference as of the date of such filing.....	37
PART IV		
14.	Exhibits, Financial Statement Schedules, and Reports on Form 8-K.....	38
SIGNATURES	39

PART I

ITEM 1. BUSINESS

THE COMPANY

Park-Ohio Holdings Corp. ("Holdings") was incorporated as an Ohio corporation in 1998. Holdings, primarily through the subsidiaries owned by its direct subsidiary, Park-Ohio Industries, Inc. ("Park-Ohio") is a leading provider of logistics services and a manufacturer of highly engineered products. Reference herein to the "Company" includes, where applicable, Holdings, Park-Ohio and its direct and indirect subsidiaries and its predecessor companies, which have operated for more than 150 years.

The Company operates through three segments, Integrated Logistics Solutions ("ILS"), Aluminum Products and Manufactured Products. ILS is a leading logistics provider of production components to large, multinational manufacturing companies, other manufacturers and distributors. In connection with the supply of such production components, ILS provides a variety of value-added, cost-effective supply chain management services. The principal customers of ILS are in the semiconductor equipment, technology, industrial equipment, aerospace and defense, electrical controls, heating, ventilating and air-conditioning ("HVAC"), heavy-duty truck, vehicle parts and accessories, appliances and motors, and lawn and garden equipment industries. Aluminum Products manufactures cast aluminum components for automotive, agricultural equipment, heavy duty truck and construction equipment manufacturers. Aluminum Products also provides value-added services such as design and engineering, machining and assembly. Manufactured Products operates a diverse group of niche manufacturing businesses that design and manufacture a broad range of high quality products engineered for specific customer applications. The principal customers of Manufactured Products are original equipment manufacturers ("OEMs") and end-users in the aerospace, automotive, railroad, truck and oil industries. As of December 31, 2001, the Company employed approximately 3,200 persons.

OPERATIONS

The following chart highlights the Company's three business segments, the primary industries they serve and the key products they sell.

SEGMENT	PRIMARY INDUSTRIES SERVED	SELECTED PRODUCTS/SERVICES	NET SALES FOR THE YEAR ENDED DEC. 31, 2001 (MILLIONS)
INTEGRATED LOGISTICS SOLUTIONS	Semiconductor equipment, technology, industrial equipment, aerospace and defense, electrical controls, HVAC, heavy duty truck, vehicle parts and accessories, appliances and motors, lawn and garden equipment	Cross-industry supply chain management services; planning, implementing and managing the physical flow of production components to large multi-national manufacturing companies	\$417.0
ALUMINUM PRODUCTS	Automotive, agricultural equipment, heavy duty truck	Engineering and manufacturing of aluminum	\$ 84.8

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and construction equipment castings

1

SEGMENT	PRIMARY INDUSTRIES SERVED	SELECTED PRODUCTS/SERVICES	NET SALES FOR THE YEAR ENDED DEC. 31, 2001 (MILLIONS)
MANUFACTURED PRODUCTS	Aerospace, automotive, railroad, truck and oil	Engineering and manufacturing of the following: forged and machined products such as aircraft landing gears, locomotive crankshafts and camshafts; induction heating systems; industrial rubber products; and oil pipe threading systems	\$134.6

INTEGRATED LOGISTICS SOLUTIONS

ILS is a leading provider of cross-industry supply chain management services and specializes in the process of planning, implementing, and managing the physical flow of production components to large multinational manufacturing companies from the point of manufacturing to the point of use. ILS generated net sales of \$417.0 million, or 66% of the Company's net sales for the year ended December 31, 2001. ILS operates out of branches, or logistics services warehouses, located throughout the United States, Canada, Puerto Rico, Mexico and England, and has a central distribution center located in Dayton, Ohio. ILS continues to consolidate its network of branches to reduce costs and serve its customers more efficiently, including planned closure of twenty branches and two manufacturing plants (of which eleven branches and one plant were closed as of December 31, 2001). ILS recorded restructuring and impairment charges related to these closures in the third and fourth quarters of 2001.

Large, multinational manufacturing companies continue to make it a priority to reduce their total cost of production components. Administrative and overhead costs to source, plan, purchase, quality assure, inventory and handle production components comprise a large portion of total cost. ILS has the size, experience, information systems and focus to reduce these costs substantially while providing reliable just-in-time delivery. ILS also provides a wide array of value-added services which are increasingly demanded by manufacturers.

Products and Services. Supply chain management, which is ILS' primary focus for future growth, involves offering customers supply chain management services and comprehensive, on-site management for most of their production component needs. Some production components are characterized by low per unit supplier prices relative to the indirect costs of supplier management, quality assurance, inventory management and delivery to the production line. In addition, ILS delivers an increasingly broad range of higher cost production components including valves, fittings, steering components and many others. Supply chain management customers receive various value-added services, such as part usage and cost analysis, supplier selection, quality assurance, bar coding, product

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packaging and tracking, just-in-time delivery, electronic billing services and ongoing technical support. ILS also provides engineering and design services to its customers. Applications-engineering specialists and the direct sales force work closely with the engineering staff of OEM customers to recommend the appropriate production components for a new product or to suggest alternative components that reduce overall production costs, streamline assembly or enhance the appearance or performance of the end product.

Supply chain management services are typically provided to customers pursuant to sole-source supply chain services contracts. These agreements enable ILS' customers to both reduce procurement costs and better focus on their core manufacturing competencies by: (i) significantly reducing the cost of production component procurement by outsourcing many internal purchasing, quality assurance and inventory fulfillment responsibilities; (ii) reducing the amount of working capital invested in inventory; (iii) achieving purchasing efficiencies and cost reductions as a result of supplier consolidation; and

2

(iv) receiving technical expertise in the selection of production components for certain manufacturing processes. Although supply chain services are often inventory intensive, the Company believes that such agreements foster longer-lasting supply relationships with customers, who increasingly rely on ILS for their production component needs, as compared to traditional buy/sell distribution relationships. Sales pursuant to sole-source supply chain service contracts have increased significantly in recent years and represented over 68% of ILS' total supply chain management sales in 2001. ILS' remaining sales are generated through the wholesale supply of industrial products to other manufacturers and distributors pursuant to master or authorized distributor relationships.

ILS also engineers and manufactures precision cold formed and cold extruded products including locknuts, SPAC(R) nuts and wheel hardware, which are principally used in applications where controlled tightening is required due to high vibration. ILS produces both standard items and specialty products to customer specifications, which are used in large volumes by customers in the automotive, truck and railroad industries.

Markets and Customers. In 2001, approximately 88% of ILS' net sales were to domestic customers. Remaining sales were primarily to manufacturing facilities of large, multinational customers located in Canada, Mexico and the United Kingdom. Supply chain management services and production components are used extensively in a variety of industries, and demand is generally related to the state of the economy and to the overall level of manufacturing activity.

ILS markets and sells its services to over 15,000 customers domestically and internationally. The principal markets served by ILS are semiconductor equipment, technology, industrial equipment, aerospace and defense, electrical controls, HVAC, heavy duty truck, vehicle parts and accessories, appliances and motors, and lawn and garden equipment industries. The five largest customers, within which ILS sells through sole-source contracts to multiple operating divisions or locations, accounted for approximately 26% of sales of ILS in 2001. Three of the five largest customers are in the heavy-duty truck industry. The loss of any one of these customers would have a material adverse effect on this segment.

Competition. There are numerous competitors in the supply chain services industry. Management believes that substantially all of ILS' competitors operate on a regional basis and do not provide customers with the wide array of supply chain management services offered by ILS. ILS competes primarily on the basis of its value-added services, delivery capabilities, geographic reach, extensive

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product selection, price and reputation for high service levels with primarily domestic competitors who are capable of providing inventory management programs.

ALUMINUM PRODUCTS

The Aluminum Products segment generated net sales of \$84.8 million, or 13% of the Company's net sales for the year ended December 31, 2001. Management believes Aluminum Products is one of the few part suppliers that has the capabilities of providing high volume, high quality permanent mold, sand-cast, die-cast and lost-foam products. Aluminum Products casts and machines these products at multiple locations in four states. In 2001, Aluminum Products closed a casting plant, and consolidated the operations of a machining plant into another existing plant and recorded related restructuring and impairment charges in the fourth quarter of 2001.

Aluminum Products' cast aluminum parts are manufactured for automotive, agricultural equipment, heavy duty truck and construction equipment OEMs primarily located in North America. Aluminum Products' principal products include: transmission pump housings, intake manifolds, planetary pinion carriers, oil filter adapters, clutch retainers, bearing cups, brackets, oil pans and flywheel spacers. Aluminum Products also provides value-added services such as machining, drilling, tapping and part assembly. Although these parts are lightweight, they possess high durability and integrity characteristics even under extreme pressure and temperature conditions. Demand by OEMs for aluminum castings has increased in recent years as OEMs have sought lighter alternatives to heavier steel and iron components. Lighter aluminum cast components increase an automobile's fuel efficiency without decreasing structural integrity. Management believes this replacement trend will continue as end-users and govern-

3

ment standards regarding automotive fuel efficiency become increasingly stringent. The three largest customers, of which Aluminum Products sells to multiple operating divisions through sole source contracts, accounted for approximately 86% of Aluminum Products sales in 2001. The loss of any one of these customers would have a material adverse effect on this segment. The domestic aluminum castings industry is highly competitive. Aluminum Products competes principally on the basis of its ability to: (i) engineer and manufacture high quality, cost effective, machined castings utilizing multiple casting technologies in large volumes; (ii) provide timely delivery; and (iii) retain the manufacturing flexibility necessary to quickly adjust to the needs of its customers. Although there are a number of smaller domestic companies with aluminum casting capabilities, the customers' stringent quality and service standards enable only large suppliers with the requisite quality certifications to compete effectively. As one of these suppliers, Aluminum Products is structured to benefit as customers continue to consolidate their supplier base.

MANUFACTURED PRODUCTS

The Manufactured Products segment includes forged and machined products, capital equipment, and industrial rubber products. Manufactured Products generated net sales of \$134.6 million, or 21% of the Company's net sales for the year ended December 31, 2001. The five largest customers, within which Manufactured Products sells primarily through sole source contracts to multiple operating divisions, accounted for approximately 22% of Manufactured Products sales in 2001. The loss of business from any one of these customers would have an adverse effect on this segment.

The Company's forged and machined products business is carried out primarily at two operating units consisting of Park Drop Forge and Ohio Crankshaft. The forging process enables metal to be shaped while generally

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retaining higher structural integrity than metal shaped through other processes. Park Drop Forge manufactures closed-die metal forgings of up to 6,000 pounds, including crankshafts and aircraft landing gears. Park Drop Forge's products are sold primarily to machining companies, including Ohio Crankshaft and sub-assemblers who finish the products for sale to OEMs in the railroad and aerospace industries. Ohio Crankshaft machines, induction hardens and surface finishes crankshafts and camshafts used primarily in locomotives. Forged and machined products are sold to a wide variety of domestic and international OEMs and other manufacturers in the transportation, and construction industries. The Company's forged and machined products business competes domestically and internationally with other small to medium-sized businesses on the basis of product quality and precision.

The Company manufactures large industrial equipment through its operating units consisting of Tocco, Feco, PMC-Colinet and Ajax. Tocco specializes in the engineering and construction of induction heating systems primarily for the automotive and truck industries. Tocco's induction heating systems are engineered and built to customer specifications and are used primarily by OEMs for surface hardening. Feco produces complete oven systems that combine heat processing and curing technologies with material handling and conveying methods. Feco's principal products include industrial drying and curing ovens for automotive components, metal can curing ovens, specialized conveyor and automation systems for lightweight containers, and plastic and glass bottle coating and finishing systems. PMC-Colinet produces tube threading machines and related parts for the oil drilling industry. Ajax engineers, manufactures and services mechanical forging presses ranging in size from 500 to 8,000 tons that are used worldwide in the automotive and truck manufacturing industries. In December 2001, the Company finalized plans to discontinue the operations of Ajax and dispose of existing working capital and fixed assets. The Company wrote these assets down to expected realizable value as part of the restructuring and impairment charges recorded in the fourth quarter of 2001. The Company's capital equipment units compete with large domestic and international equipment manufacturers on the basis of service capability, ability to meet customer specifications, delivery performance and engineering expertise.

The Company manufactures injection and transfer molded products, lathe-cut goods, roll coverings and various items requiring rubber to metal bonding for use in industrial applications through three

4

operating units consisting of Geneva Rubber, Cicero Flexible Products and Castle Rubber. Geneva Rubber manufactures injection molded rubber products for customers in the automotive, telecommunications and heavy truck industries. Its products include primary wire harnesses, transoceanic cable boots and shock and vibration mounts. Cicero Flexible Products develops and manufactures injection molded silicone rubber products for customers in the automotive, food processing and consumer appliance industries, such as wire harnesses, spark plug boots and nipples and general sealing gaskets. The Company has closed the Chicago-area plant of Cicero Flexible Products. Castle Rubber manufactures valve seals, power and conveyor rolls and slitter rings. In December 2001, the Company finalized plans to discontinue operations of Castle Rubber and dispose of existing working capital and fixed assets. The Company wrote down assets to expected realizable values and recorded restructuring and impairment charges in the fourth quarter of 2001 relating to both Cicero and Castle. The industrial rubber products operating units compete primarily on the basis of price and product quality with other domestic small to medium-sized manufacturers of rubber products.

SALES AND MARKETING

ILS markets its products and services in the United States, Mexico, Canada

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and Europe, primarily through its direct sales force, which is assisted by applications engineers who provide the technical expertise necessary to assist the engineering staff of OEM customers in designing new products and improving existing products. ILS often obtains new customers as a result of referrals from existing customers. Aluminum Products and Manufactured Products primarily market and sell their products in North America through both internal sales personnel and independent sales representatives. In some instances, the internal engineering staff assists in the sales and marketing effort through joint design and applications-engineering efforts with major customers.

RAW MATERIALS AND SUPPLIERS

ILS purchases substantially all of its production components from third party suppliers. Aluminum Products and Manufactured Products purchase substantially all of their raw materials, principally metals and certain component parts incorporated into their products, from third-party suppliers and manufacturers. Management believes that raw materials and component parts other than certain specialty fasteners are available from alternative sources. ILS has multiple sources of supply for standard products, but has limited supply sources for certain specialty products. Approximately 25% of ILS' delivered components are purchased from suppliers in foreign countries, primarily Canada, Taiwan, Japan and Korea. The Company is dependent upon the ability of such suppliers to meet stringent quality and performance standards and to conform to delivery schedules. Most raw materials required by Aluminum Products and Manufactured Products are commodity products available from several domestic suppliers.

CUSTOMER DEPENDENCE

The Company has thousands of customers who demand quality, delivery and service. Numerous customers have recognized our performance by awarding the Company with supplier quality awards. Ford is the only customer accounting for more than 10% of our consolidated sales within the past three years (only in the year 2000).

BACKLOG

Management believes that backlog is not a meaningful measure for ILS, as a majority of ILS' customers require just-in-time delivery of production components. Management believes that Aluminum Products' and Manufactured Products' backlog as of any particular date is not a meaningful measure of sales for any future period as a significant portion of sales are on a release or firm order basis.

5

ENVIRONMENTAL REGULATIONS

The Company is subject to numerous federal, state and local laws and regulations designed to protect public health and the environment ("Environmental Laws"), particularly with regard to discharges and emissions, as well as handling, storage, treatment and disposal, of various substances and wastes. Pursuant to certain Environmental Laws, owners or operators of facilities may be liable for the costs of response or other corrective actions for contamination identified at or emanating from current or former locations, without regard to whether the owner or operator knew of, or was responsible for, the presence of any such contamination, and for related damages to natural resources. Additionally, persons who arrange for the disposal or treatment of hazardous substances or materials may be liable for costs of response at sites where they are located, whether or not the site is owned or operated by such person.

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In general, the Company has not experienced difficulty in complying with Environmental Laws in the past, and compliance with Environmental Laws has not had a material adverse effect on the Company's financial condition, liquidity and results of operations. The Company's capital expenditures on environmental control facilities were not material during the past five years and such expenditures are not expected to be material to the Company in the foreseeable future.

The Company has been identified as a potentially responsible party at third-party sites under the Comprehensive Environmental Response, Compensation and Liability Act of 1980, as amended, or comparable state laws which provide for strict and, under certain circumstances, joint and several liability. The Company is participating in the cost of certain clean-up efforts at several of these sites. The availability of third-party payments or insurance for environmental remediation activities is subject to risks associated with the willingness and ability of the third party to make payments. However, the Company's share of such costs has not been material and based on available information, the Company does not expect its exposure at any of these locations to have a material adverse effect on its results of operations, liquidity or financial condition.

INFORMATION AS TO INDUSTRY SEGMENT REPORTING AND GEOGRAPHIC AREAS

The information contained under the heading of "Note J--Industry Segments" of notes to consolidated financial statements included herein, relating to net sales, income before income taxes, identifiable assets and other information by industry segment for the years ended December 31, 2001, 2000, and 1999 is incorporated herein by reference.

RECENT DEVELOPMENTS

The information contained under the heading of "Note B--Acquisitions and Dispositions" and "Note M--Restructuring and Impairment Charges" of notes to consolidated financial statements included herein, is incorporated by reference.

ITEM 2. PROPERTIES

The Company's operations include numerous manufacturing and warehousing facilities located in twenty-four states in the United States, and in Puerto Rico, as well as in Belgium, Canada, England and Mexico. Approximately 94% of the available square footage is located in the United States. Approximately 48% of the available square footage is owned. In 2001, approximately 42% of the available domestic square footage was used by the ILS segment; 42% was used by the Manufactured Products segment and 16% by the Aluminum Products segment. Approximately 49% of the available foreign square footage was used by the ILS segment and 51% was used by the Manufactured Products segment. In the opinion of management, Park-Ohio's facilities are generally well maintained and are suitable and adequate for their intended uses.

6

The following table provides information relative to the principal facilities of Park-Ohio and its subsidiaries.

RELATED INDUSTRY SEGMENT -----	LOCATION -----	OWNED OR LEASED -----	APPROXIMATE SQUARE FOOTAGE -----	USE ---
ILS SEGMENT	Cleveland, OH	Leased	41,000*	ILS Corporate

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	Dayton, OH	Leased	155,480	Office
	Lawrence, PA	Leased	116,000	Warehouse
	St. Paul, MN	Leased	74,425	Warehouse and Manufacturing
	Atlanta, GA	Leased	56,000	Warehouse
	Dallas, TX	Leased	49,985	Warehouse
	Nashville, TN	Leased	44,900	Warehouse
	Wallaceburg, Ontario, Canada	Leased	43,200	Warehouse
	Solon, OH	Leased	42,563	Warehouse
	Charlotte, NC	Leased	39,800	Warehouse
	Kent, OH	Leased	225,000	Manufacturing
	Mississauga, Ontario, Canada	Leased	56,000	Manufacturing
	Cleveland, OH	Owned	50,000	Manufacturing
	Delaware, OH	Owned	45,000	Manufacturing
	The ILS Segment has approximately forty other leased facilities, none of which is deemed to be a principal facility of the Company.			
ALUMINUM PRODUCTS SEGMENT	Conneaut, OH	Leased	82,300	Manufacturing
	Conneaut, OH	Leased	64,000	Manufacturing
	Conneaut, OH	Leased	45,700	Manufacturing
	Conneaut, OH	Owned	91,780	Manufacturing
	Hudson, MI	Owned	90,000	Manufacturing
	Hudson, MI	Owned	58,000	Manufacturing
	Hudson, MI	Owned	57,000	Manufacturing
	Fremont, IN	Owned	108,000	Manufacturing
	Tupelo, MS	Owned	110,000	Manufacturing
MANUFACTURED PRODUCTS SEGMENT	Cuyahoga Hts, OH	Owned	427,000	Manufacturing
	Cleveland, OH	Owned	391,000	Manufacturing
	Le Roeulx, Belgium	Owned	120,000	Manufacturing
	Cleveland, OH	Owned	116,000	Manufacturing
	Wickliffe, OH	Owned	110,000	Manufacturing
	Boaz, AL	Owned	100,000	Manufacturing
	Geneva, OH	Leased	80,000	Manufacturing
	The Manufactured Products Segment has twelve other owned and leased facilities, none of which is deemed to be a principal facility of the Company.			
	* Includes 10,000 square feet used by Park-Ohio Corporate Office.			

ITEM 3. LEGAL PROCEEDINGS

The Company is subject to various pending and threatened lawsuits in which claims for monetary damages are asserted in the ordinary course of business. While any litigation involves an element of uncertainty, in the opinion of management, liabilities, if any, arising from currently pending or threatened litigation will not have a material adverse effect on the Company's financial condition, liquidity or results of operations. You can find more information about our legal proceedings under Management's Discussion and Analysis of Financial Condition and Results of Operations.

7

ITEM 4. SUBMISSION OF MATTERS TO A VOTE OF SECURITY HOLDERS

There were no matters submitted to a vote of security holders during the fourth quarter of 2001.

ITEM 4A. EXECUTIVE OFFICERS OF THE REGISTRANT

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Information with respect to the executive officers of the Company is as follows:

NAME ----	AGE ---	POSITION -----
EXECUTIVE OFFICERS		
Edward F. Crawford.....	62	Chairman of the Board, Chief Executive Officer and President
Matthew V. Crawford.....	32	Senior Vice President and Director
Richard P. Elliott.....	45	Vice President and Chief Financial Officer
Ronald J. Cozean.....	38	Secretary and General Counsel
Patrick W. Fogarty.....	41	Director of Corporate Development

Edward F. Crawford has been Chairman of the Board and Chief Executive Officer of the Company since 1992.

Matthew V. Crawford has been Senior Vice President since 2001 and joined the Company in 1995 as Assistant Secretary and Corporate Counsel. Mr. M. Crawford became a director of the Company in August 1997 and has served as President of The Crawford Group since 1991. Mr. E. Crawford is the father of Mr. M. Crawford.

Richard P. Elliott has been Vice President and Chief Financial Officer since joining the Company in May, 2000. Mr. Elliott held various positions, including partner, at Ernst & Young LLP from January, 1986 to April, 2000.

Ronald J. Cozean has served as Secretary and General Counsel since joining the Company in 1994.

Patrick W. Fogarty has been Director of Corporate Development since 1997 and joined the Company in 1995 as Director of Finance.

PART II

ITEM 5. MARKET FOR THE REGISTRANT'S COMMON STOCK AND RELATED SECURITY HOLDER MATTERS

The Company's common stock, \$1 par value, trades on The NASDAQ Stock Market(R) under the symbol PKOH. The table presents its high and low sales prices during the periods presented. No dividends were paid during the five years ended December 31, 2001. There is no present intention to pay dividends.

QUARTERLY COMMON STOCK PRICE RANGES

QUARTER -----	2001 -----		2000 -----	
	HIGH -----	LOW -----	HIGH -----	LOW -----
1st	\$ 6.88	\$3.63	\$11.25	\$ 6.63
2nd	5.65	4.40	10.75	7.94
3rd	5.54	2.99	10.88	7.38
4th	3.90	1.65	8.75	3.75

The number of shareholders of record for the Company's common stock as of

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March 26, 2002 was 1,117. The two largest shareholders of the Company were Edward F. Crawford with 25.4% beneficial ownership and GAMCO Investors, Inc. (Gabelli Funds) with 14.9% beneficial ownership of common stock of the Company.

8

ITEM 6. SELECTED CONSOLIDATED FINANCIAL DATA

(DOLLARS IN THOUSANDS, EXCEPT PER SHARE DATA)

	YEAR ENDED DECEMBER 31,				
	2001	2000	1999	1998	1997
Selected Income Statement Data (a):					
Net sales.....	\$636,417	\$754,674	\$717,222	\$551,793	\$441,110
Cost of products sold(b).....	550,397	625,205	591,439	455,167	368,734
Gross profit.....	86,020	129,469	125,783	96,626	72,376
Selling, general and administrative expenses.....	68,519	76,931	68,777	54,201	41,885
Amortization of goodwill.....	3,733	3,907	3,836	2,277	2,511
Restructuring and impairment charges (b).....	18,163	--	--	--	--
Operating income (loss) (b).....	(4,395)	48,631	53,170	40,148	27,980
Non-operating items, net (c).....	1,850	10,118	--	--	(320)
Interest expense.....	31,108	30,812	24,752	17,488	9,101
Income (loss) before income taxes and extraordinary charge.....	(37,353)	7,701	28,418	22,660	19,199
Income taxes (benefit).....	(11,400)	7,183	12,164	9,726	7,903
Income (loss) before extraordinary charge.....	\$ (25,953)	\$ 518	\$ 16,254	\$ 12,934	\$ 11,296
Income (loss) per common share before extraordinary charge -- diluted.....	\$ (2.49)	\$.05	\$ 1.51	\$ 1.16	\$ 1.01

	YEAR ENDED DECEMBER 31,				
	2001	2000	1999	1998	1997
Other Financial Data:					
Net cash flows provided (used) by operating activities.....	\$ 23,766	\$ 24,025	\$ (728)	\$ 3,627	\$ (10,039)
Net cash flows (used) by investing activities.....	(7,872)	(25,781)	(88,521)	(62,957)	(77,217)
Net cash flows (used) provided by financing activities.....	(14,634)	(1,499)	90,796	61,836	84,411
EBITDA, as defined(d).....	43,979	68,679	71,868	52,901	38,345
Capital expenditures.....	13,923	24,968	22,650	22,681	15,947

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Selected Balance Sheet Data:

Cash and cash equivalents.....	\$ 3,872	\$ 2,612	\$ 5,867	\$ 4,320	\$ 1,814
Working capital.....	180,284	224,556	208,810	176,932	146,444
Total assets.....	590,376	646,520	629,881	489,554	413,109
Total debt.....	330,768	345,402	340,620	238,105	172,755
Shareholders' equity.....	124,967	152,126	154,685	141,187	129,010

9

(a) The selected consolidated financial data is not directly comparable on a year-to-year basis due to acquisitions made throughout the five years ended December 31, 2001 which include the following:

2000 -- IBM's plant automation software product lines and related assets.

1999 -- The Metalloy Corporation, Columbia Nut and Bolt Corp., Industrial Fasteners Corporation, M.P. Colinet, St Louis Screw and Bolt and PMC Industries.

1998 -- Direct Fasteners Limited and GIS Industries, Inc.

1997 -- Arden Industrial Products, Inc.

All of the acquisitions were accounted for as purchases. In addition, during 2001, the Company sold substantially all of the assets of Cleveland City Forge and during 2000, the Company sold substantially all of the assets of Kay Home Products.

(b) Operating income (loss) represents net sales less cost of products sold, selling, general and administrative expenses, amortization of goodwill and restructuring and impairment charges. In 2001, the Company incurred restructuring and impairment charges of \$28.5 million related primarily to the consolidation of manufacturing plants and logistics warehouses and the discontinuation of certain product lines. The write-down of inventory related to discontinued product lines to fair value aggregated \$10.3 million and is included in cost of products sold.

(c) In 2000, non-operating items, net was comprised of (i) a loss of \$15.3 million on the sale of substantially all of the assets of Kay Home Products and (ii) a gain of \$5.2 million resulting from interim payments from the Company's insurance carrier related primarily to replacement of property, plant and equipment destroyed in a fire at its Cicero Flexible Products facility. In 2001, non-operating items, net was comprised of \$1.9 million of fire-related non-recurring business interruption costs, which were not covered by insurance.

(d) EBITDA, as defined, reflects earnings before interest, income taxes, depreciation, amortization, non-operating income and expense and non-recurring items. Non-recurring items include restructuring and impairment charges of \$28.5 million in 2001 related to the consolidation of manufacturing plants and logistics warehouses and the discontinuation of certain product lines. EBITDA is not a measure of performance under generally accepted accounting principles ("GAAP"). While EBITDA should not be considered in isolation or as a substitute for net income, cash flows from operating, investing and financing activities and other income or cash flow statement data prepared in accordance with GAAP or as a measure of profitability or liquidity, management understands that EBITDA is customarily used as an indication of a company's ability to incur and service debt. See "Management's Discussion and Analysis of Financial

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Condition and Results of Operations" for a discussion of other measures of liquidity and operations that are covered by the audited financial statements. EBITDA as defined herein may not be comparable to other similarly titled measures of other companies.

(e) No dividends were paid during the five years ended December 31, 2001.

ITEM 7. MANAGEMENT'S DISCUSSION AND ANALYSIS OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS

The consolidated financial statements of the Company include the accounts of Park-Ohio Holdings Corp. and its subsidiaries. All significant intercompany transactions have been eliminated in consolidation. The historical financial information is not directly comparable on a year-to-year basis, primarily due to acquisitions in 1999, the divestiture of Kay Home Products in 2000, a fire at one of the Company's rubber plants in 2000, and restructuring and impairment charges taken in 2001.

10

OVERVIEW

The Company operates through three segments: Integrated Logistics Solutions ("ILS"), Aluminum Products and Manufactured Products. ILS is a leading logistics provider of production components to original equipment manufacturers ("OEMs"), other manufacturers and distributors. In connection with the supply of such industrial products, ILS provides a variety of value-added, cost-effective supply chain management services to major OEMs. The principal customers of ILS are semiconductor equipment, technology, industrial equipment, aerospace and defense, electrical controls, HVAC, heavy duty truck, vehicle parts and accessories, appliances and motors, lawn and garden equipment industries. Aluminum Products manufactures cast aluminum components primarily for automotive OEMs. Aluminum Products also provides value-added services such as design and engineering, machining and assembly. Manufactured Products operates a diverse group of niche manufacturing businesses that design and manufacture a broad range of high quality products engineered for specific customer applications. The principal customers of Manufactured Products are OEMs and end-users in the automotive, railroad, truck, oil and aerospace industries.

Between 1993 and 1999, the Company grew significantly, through both internal growth and acquisitions. Over this period, the Company's net sales increased at a 40% compounded annual growth, from \$94.5 million to \$717.2 million. Over the same period, income before income taxes increased from \$3.9 million to \$28.4 million.

Growth continued through the first half of 2000, but the Company's sales volume and profitability dropped substantially in the second half. First half 2000 net sales totaled \$410.9 million, but dropped 16% to \$343.8 million in the second half. This decline was primarily due to rapid contraction in the heavy-duty truck industry (the Company's largest customer segment) starting in the third quarter, and fourth quarter contraction in the automotive industry (the Company's second largest customer segment).

The Company's sales volumes and profitability continued to decline during 2001, due to overall weakness in the manufacturing economy, and particularly to continued contraction in the heavy-duty truck and automotive industries. Despite these sales declines, the Company believes it has retained or gained market share in most major markets served. In 2001, the Company incurred a net loss of \$26.0 million (\$5.7 million excluding \$20.3 million after-tax restructuring and impairment charges and non-operating items).

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The Company responded to this downturn by reducing costs, increasing specific prices, restructuring businesses and selling non-core manufacturing assets. Cost reductions included supplier price reductions, headcount reductions due to layoffs and attrition of approximately 600 (15%) during 2001 and operational efficiencies. Despite customer pricing pressures, the Company negotiated significantly increased prices for several, particularly low-margin product lines in the Aluminum Products and Manufactured Products segments. The Company restructured many of its businesses, including planned closure of twenty logistics warehouses and closure or sale of eight manufacturing plants (of which eleven warehouses and three plants were closed as of December 31, 2001). With regard to these actions, in 2001 the Company recorded restructuring and impairment charges of \$28.5 million before tax consisting of \$6.9 million for severance and exit costs, \$10.3 million recorded in cost of products sold, primarily to write down inventory of discontinued businesses and other product lines to fair value, and \$11.3 million for the impairment of property and equipment and other long-term assets. The Company continued to work toward the sale of non-core manufacturing assets, including the December, 2001 sale of substantially all the assets of Cleveland City Forge for cash of \$6.1 million, which resulted in a pretax gain of approximately \$.1 million. Management's actions are intended to position the Company for profitability when the manufacturing economy stabilizes and returns to growth.

In June 2000, the Company's Cicero Flexible Products plant was destroyed in a fire. During 2000, the Company received interim insurance payments, primarily reflecting the replacement cost of fixed assets, and recognized related net gains of \$5.2 million. In 2001, the Company expensed \$1.9 million of non-recurring business interruption costs which were not covered by insurance.

11

On June 30, 2000, the Company sold substantially all the assets of Kay Home Products, for cash of approximately \$9.2 million and recorded a pretax loss of approximately \$15.3 million.

In June 2001, the Financial Accounting Standards Board ("FASB") issued Statement of Financial Accounting Standards No. 142 "Goodwill and Other Intangible Assets" ("FAS 142"). Under FAS 142, goodwill and intangible assets with indefinite lives are no longer amortized, but are reviewed for impairment annually, or more frequently if impairment indicators arise. Separable intangible assets that are not deemed to have indefinite lives will continue to be amortized over their useful lives (but with no maximum life). The Company is required to adopt FAS 142 effective on January 1, 2002, and finish evaluating potential impairment of existing goodwill by June 30, 2002. If goodwill is determined to be impaired, the charge would be accounted for as a cumulative effect adjustment as a result of a change in accounting principle.

RESULTS OF OPERATIONS

2001 versus 2000

Net sales declined by \$118.3 million, or 16%, from \$754.7 million in 2000 to \$636.4 million in 2001. Sales declined 14%, or \$105.5 million, excluding the \$12.8 million from the divestiture of Kay Home Products. ILS net sales declined 14%, or \$65.3 million, due primarily to the shrinkage in heavy truck and other customer industries. Aluminum Products net sales decreased 24%, or \$26.5 million. This included a \$12.5 million decrease relating to the ending of certain sales contracts which were anticipated, and \$3.7 million relating to the Company's decision to discontinue production of low-volume products, while the remainder, \$10.3 million, resulted from reductions in production releases for ongoing automotive contracts. Manufactured Products net sales declined 16%, or \$26.4 million, of which \$12.8 million related to the sale of Kay Home Products, while the remainder, \$13.6 million, reflected reduced customer demand.

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Excluding \$10.3 million of restructuring and impairment charges included in cost of products sold, primarily related to discontinued product lines, gross profit declined by \$33.1 million, or 26%, from 2000 and gross margin declined to approximately 15.1% in 2001, from 17.2% in 2000, reflecting decreased margins in all three segments. The decline in ILS gross margin related to reduced volumes resulting in the absorption of fixed operational overheads over a smaller sales base. For Aluminum Products, the decrease in gross margins related to the absorption of fixed manufacturing overheads over a smaller production base. The decrease in margins in the Manufactured Products segment resulted from decreased production levels which absorbed fixed overhead costs over a smaller production base, and from cost overruns on several large capital equipment systems.

Selling, general and administrative expenses ("SG&A") decreased by 11% or \$8.4 million, from \$76.9 million in 2000 to \$68.5 million for 2001. This decrease was due to cost reductions in all three segments, plus \$2.1 million from the divestiture of Kay Home Products. During 2001, selling, general and administrative expenses were negatively affected by a decrease in net pension credits of \$.8 million, reflecting less favorable investment returns on pension plan assets. Consolidated SG&A expenses as a percentage of net sales were 10.8% during 2001 as compared to 10.2% for 2000.

Interest expense increased by \$.3 million from \$30.8 million in 2000 to \$31.1 million in 2001 due to higher average debt outstanding, partially offset by lower average interest rates during 2001. For the year ended December 31, 2001, the Company averaged outstanding borrowings of \$353.8 million as compared to \$342.4 million for the prior year. The \$11.4 million increase related primarily to higher working capital levels in the first half of the year. The average borrowing rate of 8.80% for the year ended December 31, 2001 was 20 basis points lower than the average rate of 9.00% for 2000, primarily due to decreased rates on the Company's revolving credit facility.

The effective income tax rate for 2001 was 30%, compared to 41% in 2000, before considering the tax effect of the divestiture of Kay Home Products. This decrease resulted from the tax-rate impact of permanent tax items such as goodwill amortization given the pretax loss during 2001, as compared to a

12

pretax profit in 2000. At December 31, 2001, subsidiaries of the Company had \$14.3 million of net operating loss carry forwards for federal tax purposes.

2000 versus 1999

Net sales increased by \$37.5 million, or 5%, from \$717.2 million in 1999 to \$754.7 million in 2000. Of this sales increase, \$9.9 million represented internal growth. Net sales grew \$27.6 million from acquisitions made in the second half of 1999 and in 2000 partially offset by the divestiture in 2000. For ILS, net sales increased 9%, or \$39.2 million, of which \$16.1 million related to internal growth and \$23.1 million related to acquisitions made in July 1999 and September 2000. For Manufactured Products, sales increased 10%, or \$14.0 million, of which \$9.5 million related to internal growth and \$4.5 million growth resulted from acquisitions net of divestiture. For Aluminum Products, net sales decreased 12%, or \$15.7 million, primarily due to the ending of certain sales contracts at Metalloy, which was expected at the time of its purchase in 1999, partially offset by internal growth. During the second half of 2000, sales volumes to heavy truck customers (primarily in the ILS segment) dropped significantly while sales volumes to automotive customers (primarily in the Aluminum Products segment) weakened in the fourth quarter.

Gross profit increased by \$3.7 million, or 3%, from \$125.8 million in 1999

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to \$129.5 million in 2000 and is primarily related to acquisitions made in 1999 and 2000. The Company's consolidated gross margin was approximately 17.2% in 2000 and 17.5% in 1999. Margin declined in 2000 partially due to the effects of a strike at Park Drop Forge which was settled in December.

Selling, general and administrative costs increased by 12% to \$76.9 million for 2000 from \$68.8 million for 1999. The increase was primarily related to recent acquisitions. During 2000, selling, general and administrative expenses benefited from an increase in net pension credits of \$2.8 million, reflecting favorable investment returns on pension plan assets. Consolidated selling, general and administrative expenses as a percentage of net sales were 10.2% during the current period and 9.6% for 1999.

Interest expense increased by \$6.0 million from \$24.8 million in 1999 to \$30.8 million in 2000 due to higher average debt outstanding and higher average interest rates during 2000. For the year ended December 31, 2000, the Company averaged outstanding borrowings of \$342.4 million as compared to \$294.6 million for 1999. The \$47.8 million increase related primarily to acquisitions completed during the second half of 1999. The average borrowing rate of 9.00% for the year ended December 31, 2000 is 60 basis points higher than the average rate of 8.40% for 1999. This rate increase was due both to the \$50 million 9.25% Senior Subordinated Notes issued in June 1999, and to increased interest rates on the Company's bank revolving credit facility.

Before considering the tax effect of the sale of Kay Home Products, the effective income tax rate for 2000 was 41%, while for 1999 it was 43%. The decrease in tax rate resulted from creating a foreign sales corporation and an increase in research and experimental credits. The divestiture of Kay Home Products generated a pre-tax loss of \$15.3 million, but only reduced income taxes by \$2.1 million due to the exclusion of goodwill as a deduction for tax purposes. At December 31, 2000, subsidiaries of the Company had \$5.7 million of net operating loss carry forwards for federal tax purposes.

LIQUIDITY AND SOURCES OF CAPITAL

The Company's liquidity needs are primarily for working capital and capital expenditures. The Company's primary sources of liquidity have been funds provided by operations and funds available from existing bank credit arrangements and the sale of Senior Subordinated Notes. The Company is party to a credit and security agreement dated December 21, 2000, as amended ("Credit Agreement"), with a group of banks under which it may borrow up to \$180 million secured by substantially all the assets of the Company. The proceeds from the Credit Agreement, which expires on December 31, 2003, will be used for general corporate purposes. Amounts borrowed under the Credit Agreement may be borrowed at Park-Ohio's election at either (i) the bank's prime lending rate plus up to 50-150 basis points or (ii) LIBOR plus 275-350 basis points. The Company's ability to select LIBOR-based interest and

13

the interest rate are dependent on the Company's ratio of senior funded indebtedness to EBITDA, as defined in the credit agreement. As of December 31, 2001, the Company was limited to prime-based borrowings (5.75% at that date) and \$126.0 million was outstanding under the facility.

The Credit Agreement currently provides for a detailed borrowing base formula to be developed in 2002. This borrowing base formula will provide borrowing capacity to the Company based on negotiated percentages of eligible accounts receivable, inventory and fixed assets. The minimum borrowing capacity at the implementation date of the detailed borrowing base will be at least 10% greater than borrowings on that date. Until the implementation date borrowings are limited to \$160 million.

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Current financial resources (working capital and available bank borrowing arrangements) and anticipated funds from operations are expected to be adequate to meet current cash requirements. The future availability of bank borrowings is based on the Company's ability to meet various financial covenants, which could be materially impacted if negative economic trends continue. Failure to meet financial covenants could materially impact the availability and interest rate of future borrowings. At December 31, 2001, the Company is in compliance with all financial covenants under the Credit Agreement.

Capital expenditures for 2002 are projected to be approximately \$9-\$12 million which will fund the necessary additions and improvements to the Company's facilities, equipment and information systems.

The ratio of current assets to current liabilities was 2.85 at December 31, 2001 versus 3.06 at December 31, 2000. Working capital decreased by \$44.3 million to \$180.3 million at December 31, 2001 from \$224.6 million at December 31, 2000, in response to reduced sales volumes and concentrated management efforts.

During 2001, the Company provided \$23.8 million from operating activities as compared to providing \$24.0 million in 2000. During 2001, the Company also invested \$13.9 million in capital expenditures, used \$14.7 million to pay down debt, and provided \$6.1 million from a divestiture. These activities resulted in an increase in cash for the year of \$1.3 million.

During 2000, the Company provided \$24.0 million from operating activities as compared to using \$.7 million in 1999. During 2000, the Company also invested \$25.0 million in capital expenditures (including \$7.0 million to replace a portion of the equipment destroyed in the rubber plant fire), used \$3.9 million for acquisitions, provided \$9.2 million from the divestiture of Kay Home Products, used \$6.1 million for fire related business interruption costs and used \$1.5 million for other purposes, primarily the purchase of treasury shares. These activities resulted in a decrease in cash for the year of \$3.3 million.

During 1999, the Company used \$.7 million from operating activities, invested \$22.7 million in capital expenditures, used \$65.4 million for acquisitions and used \$3.9 million for other purposes, primarily the purchase of treasury shares. These activities were funded by issuing \$49.5 million of 9.25% Senior Subordinated Notes and a net increase of \$44.8 million in bank borrowings, which resulted in an increase in cash for the year of \$1.6 million.

The following table summarizes our principal contractual obligations and other commercial commitments over various future periods:

	TOTAL	PAYMENTS DUE OR COMMITMENT EXPIRATION PER PERIOD			
		LESS THAN 1 YEAR	1-3 YEARS	4-5 YEARS	AFTER 5 Y
Long-Term Debt.....	\$330,768	\$2,037	\$127,037	\$ 765	\$200,92
Operating leases.....	30,027	9,680	12,012	5,510	2,82
Standby letters of credit.....	4,147	3,721	426	-0-	-0-

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Preparation of financial statements in conformity with accounting principles generally accepted in the United States ("GAAP") requires management to make certain estimates and assumptions which affect amounts reported in the Company's consolidated financial statements. Management has made their best estimates and judgments of certain amounts included in the financial statements, giving due consideration to materiality. The Company does not believe that there is great likelihood that materially different amounts would be reported under different conditions or using different assumptions related to the accounting policies described below. However, application of these accounting policies involves the exercise of judgment and use of assumptions as to future uncertainties and, as a result, actual results could differ from these estimates.

The Company does not have off-balance-sheet arrangements, financings or other relationships with unconsolidated entities or other persons, also known as special purpose entities ("SPE's"). The Company currently uses no derivative instruments.

Revenue Recognition: The Company recognizes more than 95% of its revenue when title is transferred to unaffiliated customers, typically upon shipment. The Company's remaining revenue, from long-term contracts, is recognized using the percentage of completion method of accounting. The Company's revenue recognition policies are in accordance with the SEC's Staff Accounting Bulletin ("SAB") No. 101, "Revenue Recognition."

Allowance for Uncollectible Accounts Receivable: Accounts Receivable have been reduced by an allowance for amounts that may become uncollectible in the future. This estimated allowance is based primarily on management's evaluation of the financial condition of the customer.

Allowance for Obsolete and Slow Moving Inventory: Inventories are stated at the lower of cost or market value and have been reduced by an allowance for obsolete and slow-moving inventories. The estimated allowance is based on management's review of inventories on hand, compared to estimated future usage and sales.

Impairment of Long-Lived Assets: Goodwill and other long-lived assets are reviewed by management for impairment whenever events or changes in circumstances indicate the carrying amount may not be recoverable. During 2001, the Company decided to exit certain under-performing product lines and to close or consolidate certain operating facilities and, accordingly, recorded restructuring and impairment charges as discussed above and in Note M to the Consolidated Financial Statements.

Through December 31, 2001, the Company amortized goodwill primarily over forty years using the straight-line method. The Company adopted Financial Accounting Standard ("FAS") No. 142 "Goodwill and Other Intangible Assets" as of January 1, 2002. The Company will therefore no longer amortize goodwill, but will review goodwill for impairment annually, or more frequently if impairment indicators arise. As required, the Company will finish evaluating potential impairment of existing goodwill, using the criteria of FAS 142, by June 30, 2002. If goodwill is determined to be impaired, the charge would be accounted for as a cumulative effect adjustment as a result of a change in accounting principle.

Deferred Income Tax Assets and Liabilities: The Company accounts for income taxes under the liability method, whereby deferred tax assets and liabilities are determined based on temporary differences between the financial reporting and the tax bases of assets and liabilities and are measured using the currently enacted tax rates. In determining these amounts, management determined the probability of realizing deferred tax assets, taking into consideration

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factors including historical operating results, expectations of future earnings and taxable income and the extended period of time over which the postretirement benefits will be paid.

Pension and Other Postretirement Benefit Plans: The Company and its subsidiaries have pension plans, principally noncontributory defined benefit or noncontributory defined contribution plans and postretirement benefit plans, covering substantially all employees. The measurement of liabilities related to these plans is based on management's assumptions related to future events, including interest

15

rates, return on pension plan assets, rate of compensation increases, and health care cost trend rates. Pension plan asset performance in the future will directly impact net income of the Company.

Other Matters: Transactions with related parties, primarily building leases, are in the ordinary course of business, are conducted on an arm's-length basis, and are not material to the Company's financial position, net income or cash flows.

ENVIRONMENTAL

The Company has been identified as a potentially responsible party at third-party sites under the Comprehensive Environmental Response, Compensation and Liability Act of 1980, as amended, or comparable state laws which provide for strict and, under certain circumstances, joint and several liability. The Company is participating in the cost of certain clean-up efforts at several of these sites. However, the Company's share of such costs has not been material and based on available information, management of the Company does not expect the Company's exposure at any of these locations to have a material adverse effect on its results of operations, liquidity or financial condition.

The Company has been named as one of many defendants in asbestos-related personal injury lawsuits. The Company's cost of defending such lawsuits has not been material to date and based upon available information, management of the Company does not expect the Company's future costs for asbestos-related lawsuits to have a material adverse effect on its results of operations, liquidity or financial condition. The Company cautions however that inherent in management's estimates of the Company's exposure are expected trends in claims severity, frequency and other factors which may materially vary as claims are filed and settled or otherwise resolved.

SEASONALITY; VARIABILITY OF OPERATING RESULTS

The Company's results of operations are typically stronger in the first six months rather than the last six months of each calendar year due to scheduled plant maintenance in the third quarter to coincide with customer plant shutdowns and to holidays in the fourth quarter.

The timing of orders placed by the Company's customers has varied with, among other factors, orders for customers' finished goods, customer production schedules, competitive conditions and general economic conditions. The variability of the level and timing of orders has, from time to time, resulted in significant periodic and quarterly fluctuations in the operations of the Company's business units. Such variability is particularly evident at the capital equipment businesses, included in the Manufactured Products segment, which typically ship a few large systems per year.

FORWARD-LOOKING STATEMENTS

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This Form 10-K contains certain statements that are "forward-looking statements" within the meaning of Section 27A of the Securities Act and Section 21E of the Exchange Act. Certain statements in this Management's Discussion and Analysis of Financial Condition and Results of Operations contain forward-looking statements, including without limitation, discussion regarding the Company's anticipated amounts of restructuring charges, credit availability, levels and funding of capital expenditures and trends for 2002. Forward-looking statements are necessarily subject to risks, uncertainties and other factors, many of which are outside our control, which could cause actual results to differ materially from such statements. These uncertainties and other factors include such things as: general business conditions, competitive factors, including pricing pressures and product innovation; raw material availability and pricing; changes in the our relationships with customers and suppliers; our ability to successfully integrate recent and future acquisitions into existing operations; changes in general domestic economic conditions such as inflation rates, interest rates, tax rates and adverse impacts to us, our suppliers and customers from acts of terrorism or hostilities; our ability to meet various covenants, including financial covenants, contained in our credit agreement and the indenture governing the Senior Subordinated Notes; increasingly stringent domestic and foreign governmental regulations including those affecting the environment; inherent uncertainties involved in assessing our potential liability for

16

environmental remediation-related activities; the outcome of pending and future litigation and other claims; dependence on the automotive and heavy truck industries; dependence on key management; and dependence on information systems. Any forward-looking statement speaks only as of the date on which such statement is made, and we undertake no obligation to update any forward-looking statement, whether as a result of new information, future events or otherwise. In light of these and other uncertainties, the inclusion of a forward-looking statement herein should not be regarded as a representation by us that our plans and objectives will be achieved.

ITEM 7A. QUANTITATIVE AND QUALITATIVE DISCLOSURE ABOUT MARKET RISK

The Company is exposed to market risk including changes in interest rates. The Company is subject to interest rate risk on its floating rate revolving credit facility, which consisted of borrowings of \$126.0 million at December 31, 2001. A 100 basis point increase in the interest rate would have resulted in an increase in interest expense of approximately \$1.3 million for the year ended December 31, 2001.

The Company's foreign subsidiaries generally conduct business in local currencies. During 2001, the Company recorded an unfavorable foreign currency translation adjustment of \$1.4 million related to net assets located outside the United States. This foreign currency translation adjustment resulted primarily from the strengthening of the United States dollar in relation to the Canadian dollar, Mexican peso, Belgian franc and British pound. Our foreign operations are also subject to other customary risks of operating in a global environment, such as unstable political situations, the effect of local laws and taxes, tariff increases and regulations and requirements for export licenses, the potential imposition of trade or foreign exchange restrictions and transportation delays.

17

ITEM 8. FINANCIAL STATEMENTS AND SUPPLEMENTARY DATA

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INDEX TO CONSOLIDATED FINANCIAL STATEMENTS AND SUPPLEMENTARY FINANCIAL DATA

	PAGE

Report of Ernst & Young LLP, Independent Auditors.....	19
Consolidated Balance Sheets -- December 31, 2001 and 2000...	20
Consolidated Statements of Operations -- Years Ended	
December 31, 2001, 2000 and 1999.....	21
Consolidated Statements of Shareholders' Equity -- Years	
Ended December 31, 2001, 2000 and 1999.....	22
Consolidated Statements of Cash Flows -- Years Ended	
December 31, 2001, 2000 and 1999.....	23
Notes to Consolidated Financial Statements.....	24
Supplementary Financial Data:	
Selected Quarterly Financial Data (Unaudited) -- Years Ended	
December 31, 2001 and 2000.....	37

REPORT OF ERNST & YOUNG LLP, INDEPENDENT AUDITORS

Board of Directors and Shareholders
Park-Ohio Holdings Corp.

We have audited the accompanying consolidated balance sheets of Park-Ohio Holdings Corp. and subsidiaries as of December 31, 2001 and 2000, and the related consolidated statements of operations, shareholders' equity and cash flows for each of the three years in the period ended December 31, 2001. These financial statements are the responsibility of the Company's management. Our responsibility is to express an opinion on these financial statements based on our audits.

We conducted our audits in accordance with auditing standards generally accepted in the United States. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by management, as well as evaluating the overall financial statement presentation. We believe that our audits provide a reasonable basis for our opinion.

In our opinion, the financial statements referred to above present fairly, in all material respects, the consolidated financial position of Park-Ohio Holdings Corp. and subsidiaries at December 31, 2001 and 2000 and the consolidated results of their operations and their cash flows for each of the three years in the period ended December 31, 2001 in conformity with accounting principles generally accepted in the United States.

Cleveland, Ohio
March 1, 2002

/s/ Ernst & Young LLP

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CONSOLIDATED BALANCE SHEETS

	DECEMBER 31	
	2001	2000
	(DOLLARS IN THOUSANDS)	
ASSETS		
Current Assets		
Cash and cash equivalents.....	\$ 3,872	\$ 2,612
Accounts receivable, less allowances for doubtful accounts of \$2,680 in 2001 and \$3,292 in 2000.....	99,241	117,318
Inventories.....	151,463	189,023
Other current assets.....	23,108	24,379
	-----	-----
Total Current Assets.....	277,684	333,332
Property, Plant and Equipment		
Land and land improvements.....	5,670	5,993
Buildings.....	27,020	35,026
Machinery and equipment.....	181,790	193,444
	-----	-----
	214,480	234,463
Less accumulated depreciation.....	105,155	101,757
	-----	-----
	109,325	132,706
Other Assets		
Goodwill, net of accumulated amortization of \$16,016 in 2001 and \$12,283 in 2000.....	130,263	133,612
Net assets held for sale.....	22,733	-0-
Prepaid pension and other.....	50,371	46,870
	-----	-----
	\$590,376	\$646,520
	=====	=====
LIABILITIES AND SHAREHOLDERS' EQUITY		
Current Liabilities		
Trade accounts payable.....	\$ 65,131	\$ 76,041
Accrued expenses.....	28,482	28,831
Current portion of long-term liabilities.....	3,787	3,904
	-----	-----
Total Current Liabilities.....	97,400	108,776
Long-Term Liabilities, less current portion		
Long-term debt.....	328,731	343,248
Other postretirement benefits.....	24,001	24,487
Other.....	15,277	17,883
	-----	-----
	368,009	385,618
Shareholders' Equity		
Capital stock, par value \$1 a share		
Serial preferred stock:		
Authorized -- 632,470 shares; Issued and outstanding -- none.....	-0-	-0-
Common stock:		
Authorized -- 40,000,000 shares; Issued -- 11,209,862 shares in 2001 and 2000.....	11,210	11,210
Additional paid-in capital.....	56,135	56,135
Retained earnings.....	71,239	97,192
Treasury stock, at cost, 713,671 shares in 2001 and 2000.....	(9,092)	(9,092)
Accumulated other comprehensive (loss).....	(4,252)	(2,858)

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Unearned compensation -- restricted stock awards.....	(273)	(461)
	-----	-----
	124,967	152,126
	-----	-----
	\$590,376	\$646,520
	=====	=====

See notes to consolidated financial statements.

20

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

CONSOLIDATED STATEMENTS OF OPERATIONS

	YEAR ENDED DECEMBER 31		
	2001	2000	1999
	-----	-----	-----
	(DOLLARS IN THOUSANDS, EXCEPT PER SHARE DATA)		
Net sales.....	\$636,417	\$754,674	\$717,222
Cost of products sold.....	550,397	625,205	591,439
	-----	-----	-----
Gross profit.....	86,020	129,469	125,783
Selling, general and administrative expenses.....	68,519	76,931	68,777
Amortization of goodwill.....	3,733	3,907	3,836
Restructuring and impairment charges.....	18,163	-0-	-0-
	-----	-----	-----
Operating income (loss).....	(4,395)	48,631	53,170
Non-operating items, net.....	1,850	10,118	-0-
Interest expense.....	31,108	30,812	24,752
	-----	-----	-----
Income (loss) before income taxes.....	(37,353)	7,701	28,418
Income taxes (benefit).....	(11,400)	7,183	12,164
	-----	-----	-----
Net income (loss).....	\$ (25,953)	\$ 518	\$ 16,254
	=====	=====	=====
Net income (loss) per common share:			
Basic.....	\$ (2.49)	\$.05	\$ 1.52
	=====	=====	=====
Diluted.....	\$ (2.49)	\$.05	\$ 1.51
	=====	=====	=====

See notes to consolidated financial statements.

21

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

CONSOLIDATED STATEMENTS OF SHAREHOLDERS' EQUITY

ACCUMULATED

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	COMMON STOCK	ADDITIONAL PAID-IN CAPITAL	RETAINED EARNINGS	TREASURY STOCK	OTHER COMPREHENSIVE INCOME (LOSS)	UN COMP
(DOLLARS IN THOUSANDS)						
Balance at January 1, 1999....	\$11,148	\$55,755	\$80,420	\$ (4,554)	\$ (1,582)	\$
Comprehensive income:						
Net income.....			16,254			
Foreign currency translation adjustment.....					730	
Comprehensive income.....						
Exercise of stock options.....		(71)		330		
Purchase of treasury stock....				(3,745)		
Balance at December 31, 1999..	11,148	55,684	96,674	(7,969)	(852)	
Issuance of restricted stock.....	62	500				
Amortization of restricted stock.....						
Comprehensive income (loss):						
Net income.....			518			
Foreign currency translation adjustment.....					(2,006)	
Comprehensive loss.....						
Exercise of stock options.....		(49)		172		
Purchase of treasury stock....				(1,295)		
Balance at December 31, 2000..	11,210	56,135	97,192	(9,092)	(2,858)	
Amortization of restricted stock.....						
Comprehensive loss:						
Net loss.....			(25,953)			
Foreign currency translation adjustment.....					(1,394)	
Comprehensive loss.....						
Balance at December 31, 2001..	\$11,210	\$56,135	\$71,239	\$ (9,092)	\$ (4,252)	\$

See notes to consolidated financial statements.

22

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

CONSOLIDATED STATEMENTS OF CASH FLOWS

YEAR ENDED DECEMBER 31		
2001	2000	1999
(DOLLARS IN THOUSANDS)		

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OPERATING ACTIVITIES			
Net income (loss).....	\$ (25,953)	\$ 518	\$ 16,254
Adjustments to reconcile net income (loss) to net cash provided (used) by operations:			
Gain from fire insurance.....	-0-	(5,200)	-0-
Loss on the sale of Kay Home Products.....	-0-	15,318	-0-
Depreciation and amortization.....	19,911	20,048	18,698
Restructuring and impairment charges.....	16,362	-0-	-0-
Deferred income taxes.....	(6,473)	6,217	6,904
Changes in operating assets and liabilities excluding acquisitions of businesses:			
Accounts receivable.....	16,257	(7,121)	(5,127)
Inventories.....	34,327	3,775	(32,726)
Accounts payable and accrued expenses.....	(24,048)	(7,701)	(2,427)
Other.....	(6,617)	(1,829)	(2,304)
	-----	-----	-----
Net Cash Provided (Used) by Operating Activities....	23,766	24,025	(728)
INVESTING ACTIVITIES			
Purchases of property, plant and equipment, net.....	(13,923)	(24,968)	(22,650)
Costs of acquisitions, net of cash acquired.....	-0-	(3,890)	(65,426)
Proceeds from the sale of business units.....	6,051	9,177	-0-
Other, net.....	-0-	(6,100)	(445)
	-----	-----	-----
Net Cash (Used) by Investing Activities.....	(7,872)	(25,781)	(88,521)
FINANCING ACTIVITIES			
Proceeds from bank arrangements.....	19,000	23,000	101,500
Payments on long-term debt.....	(33,634)	(23,327)	(56,726)
Issuance of 9.25% senior subordinated notes, net of deferred financing costs.....	-0-	-0-	49,508
Issuance of common stock under stock option plan.....	-0-	123	259
Purchase of treasury stock.....	-0-	(1,295)	(3,745)
	-----	-----	-----
Net Cash (Used) Provided by Financing Activities....	(14,634)	(1,499)	90,796
Increase (Decrease) in Cash and Cash Equivalents....	1,260	(3,255)	1,547
Cash and Cash Equivalents at Beginning of Year.....	2,612	5,867	4,320
	-----	-----	-----
Cash and Cash Equivalents at End of Year.....	\$ 3,872	\$ 2,612	\$ 5,867
	=====	=====	=====
Taxes paid (refunded).....	\$ (3,346)	\$ 3,261	\$ 6,892
Interest paid.....	28,554	30,194	23,646

See notes to consolidated financial statements.

23

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS

DECEMBER 31, 2001, 2000 AND 1999
(DOLLARS IN THOUSANDS, EXCEPT PER SHARE DATA)

NOTE A -- SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES

Consolidation: The consolidated financial statements include the accounts of the Company and all of its subsidiaries. All significant intercompany accounts and transactions have been eliminated upon consolidation.

Accounting Estimates: The preparation of financial statements in conformity with generally accepted accounting principles requires management to

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make estimates and assumptions that affect the reported amounts of assets and liabilities and disclosure of contingent assets and liabilities at the date of the financial statements and the reported amounts of revenues and expenses during the reporting period. Actual results could differ from those estimates.

Cash Equivalents: The Company considers all highly liquid investments with a maturity of three months or less when purchased to be cash equivalents.

Inventories: Inventories are stated at the lower of cost (principally the first-in, first-out method for 85% of its inventories and last-in, first-out for the remainder) or market value. If the first-in, first-out method of inventory accounting had been used exclusively by the Company, inventories would have been approximately \$4,421 and \$4,956 higher than reported at December 31, 2001 and 2000, respectively.

Major Classes of Inventories

	DECEMBER 31	
	2001	2000
In-process and finished goods.....	\$137,021	\$164,833
Raw materials and supplies.....	14,442	24,190
	-----	-----
	\$151,463	\$189,023
	=====	=====

Property, Plant and Equipment: Property, plant and equipment are carried at cost. Major additions and associated interest costs are capitalized and betterments are charged to accumulated depreciation; expenditures for repairs and maintenance are charged to operations. Depreciation of fixed assets is computed principally by the straight-line method based on the estimated useful lives of the assets.

Goodwill: Goodwill is amortized primarily over forty years using the straight-line method. Management periodically evaluates goodwill and other long-lived assets for possible impairment through undiscounted cash flow analyses as required by Statement of Financial Accounting Standards No. 121, "Accounting for the Impairment of Long-Lived Assets and for Long-Lived Assets to be Disposed of".

In June 2001, the Financial Accounting Standards Board ("FASB") issued Statement of Financial Accounting Standards No. 142 "Goodwill and Other Intangible Assets" ("FAS 142"). Under FAS 142, goodwill and intangible assets with indefinite lives are no longer amortized, but are reviewed for impairment annually, or more frequently if impairment indicators arise. The Company is required to adopt FAS 142 effective January 1, 2002, and finish evaluating potential impairment of existing goodwill by June 30, 2002. If goodwill is determined to be impaired, the charge would be accounted for as a cumulative effect adjustment as a result of a change in accounting principle.

Pensions and Other Postretirement Benefits: The Company and its subsidiaries have pension plans, principally noncontributory defined benefit or noncontributory defined contribution plans, covering substantially all employees. In addition, the Company has two unfunded postretirement benefit plans. For the defined benefit plans, benefits are based on the employee's years of service and the

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

Company's policy is to fund that amount recommended by its independent actuaries. For the defined contribution plans, the costs charged to operations and the amount funded are based upon a percentage of the covered employees' compensation.

Stock-Based Compensation: The Company has elected to account for stock-based compensation using the intrinsic value method prescribed in Accounting Principles Board Opinion No. 25 "Accounting for Stock Issued to Employees" ("APB 25"), and related interpretations. Under APB 25, because the exercise price of the Company's employee stock options equals the fair market value of the underlying stock on the date of grant, no compensation expense is recognized. Compensation expense resulting from fixed awards of restricted shares is measured at the date of grant and expensed over the vesting period.

Income Taxes: The Company accounts for income taxes under the liability method whereby deferred tax assets and liabilities are determined based on temporary differences between the financial reporting and the tax bases of assets and liabilities and are measured using the current enacted tax rates.

Revenue Recognition: The Company recognizes revenue, other than from long-term contracts, when title is transferred to the customer, typically upon shipment. Revenue from long-term contracts (less than 5% of consolidated revenue) is accounted for under the percentage of completion method, and recognized on the basis of the percentage each contract's cost to date bears to the total estimated contract cost. Revenue earned on contracts in process in excess of billings is classified in other current assets in the accompanying balance sheet. The Company's revenue recognition policies are in accordance with the SEC's Staff Accounting Bulletin ("SAB") No. 101, "Revenue Recognition."

Concentration of Credit Risk: The Company sells its products to customers in diversified industries. The Company performs ongoing credit evaluations of its customers' financial condition but does not require collateral to support customer receivables. The Company establishes an allowance for doubtful accounts based upon factors surrounding the credit risk of specific customers, historical trends and other information. Write-offs of accounts receivable have historically been low. As of December 31, 2001 the Company had uncollateralized receivables with seven customers in the automotive and truck industry, each with several locations, aggregating \$32,864 which represents approximately 33% of the Company's trade accounts receivable. During 2001, sales to these customers amounted to approximately \$182,200 which represents 29% of the Company's net sales.

Environmental: The Company accrues environmental costs related to existing conditions resulting from past or current operations and from which no current or future benefit is discernible. Costs which extend the life of the related property or mitigate or prevent future environmental contamination are capitalized. The Company records a liability when environmental assessments and/or remedial efforts are probable and can be reasonably estimated. The estimated liability of the Company is not discounted or reduced for possible recoveries from insurance carriers.

Foreign Currency Translation: The functional currency for all subsidiaries outside the United States is the local currency. Financial statements for these subsidiaries are translated into United States dollars at year-end exchange rates as to assets and liabilities and weighted-average exchange rates as to revenues and expenses. The resulting translation adjustments are recorded in

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shareholders' equity and represent the entire balance in accumulated other comprehensive loss.

Impact of Other Recently Issued Accounting Pronouncements: The Company adopted Financial Accounting Standards Board Statement No. 133 "Accounting for Derivative Instruments and Hedging Activities," as amended, on January 1, 2001. Because the Company does not currently use derivatives, adoption of the new Statement did not impact results of operations or the financial position of the Company.

25

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

In June 2001, the Financial Accounting Standards Board ("FASB") issued Statement of Financial Accounting Standards No. 141, "Business Combinations" ("FAS 141"). FAS 141 requires all business combinations initiated after June 30, 2001 to be accounted for using the purchase method, which is consistent with the Company's treatment of prior business combinations.

In October 2001, the FASB issued Statement of Financial Accounting Standards No. 144, "Accounting for the Impairment or Disposal of Long-Lived Assets" ("FAS 144"), which supersedes FAS 121, "Accounting for the Impairment of Long-Lived Assets and for Long-Lived Assets to Be Disposed Of." Although retaining many of the fundamental impairment recognition and measurement provisions of FAS 121, the new rules supersede the provisions of APB Opinion 30 with regard to reporting the effects of a disposal of a segment of a business. Under FAS 144, more dispositions will qualify for discontinued operations treatment. The Company does not expect that adoption of this standard on January 1, 2002 will have a material impact on the Company's financial position, results of operations or cash flows.

Reclassification: Certain amounts in the prior years' financial statements have been reclassified to conform to the current year presentation.

NOTE B -- ACQUISITIONS AND DISPOSITIONS

On December 21, 2001 the Company completed the sale of substantially all of the assets of Cleveland City Forge for cash of approximately \$6.1 million and recorded a gain of approximately \$.1 million. Cleveland City Forge was a non-core business in the Manufactured Products Segment, producing clevises and turnbuckles for the construction industry.

On September 30, 2000, the Company acquired IBM's plant automation software product lines and related assets for cash of approximately \$3.9 million. The transaction has been accounted for as a purchase and the results of operations prior to the date of acquisition were not deemed to be significant as defined in Regulation S-X.

On June 30, 2000 the Company completed the sale of substantially all of the assets of Kay Home Products for cash of approximately \$9.2 million and recorded a loss of approximately \$15.3 million, which is included in non-operating items, net in the consolidated statement of income. Kay Home Products was a non-core business producing and distributing barbecue grills, tray tables, screen houses and plant stands.

During 1999, the Company acquired all of the stock of The Metalloy Corporation ("Metalloy"), Columbia Nut and Bolt Corp. ("Columbia"), Industrial Fasteners Corporation ("Industrial"), M.P. Colinet ("Colinet") and substantially all of the assets of St. Louis Screw & Bolt Co. ("St. Louis Screw") and PMC Industries ("PMC") for cash of approximately \$65.4 million. Metalloy is a full

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service aluminum casting and machining company. Columbia and Industrial are logistics providers of Class C components. St. Louis Screw is a manufacturer of bolts and PMC and Colinet provide capital equipment and associated parts for the oil drilling industry. Each of these transactions has been accounted for as a purchase. The purchase price and the results of operations of each of these businesses prior to their respective dates of acquisition were not deemed to be significant as defined in Regulation S-X.

26

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

NOTE C -- ACCRUED EXPENSES

Accrued expenses include the following:

	DECEMBER 31	
	2001	2000
Self-insured liabilities.....	\$ 3,219	\$ 3,267
Warranty and installation accruals.....	1,908	2,662
Accrued payroll and payroll-related items.....	5,177	3,065
State and local taxes.....	949	1,730
Advance billings.....	2,372	883
Acquisition liabilities.....	269	1,694
Interest payable.....	3,212	1,882
Severance and exit costs.....	4,152	-0-
Sundry.....	7,224	13,648
	-----	-----
Totals.....	\$28,482	\$28,831
	=====	=====

NOTE D -- FINANCING ARRANGEMENTS

Long-term debt consists of the following:

	DECEMBER 31	
	2001	2000
9.25% Senior Subordinated Notes due 2007.....	\$199,930	\$199,930
Revolving credit maturing on December 31, 2003.....	126,000	138,500
Other.....	4,838	6,972
	-----	-----
Less current maturities.....	330,768	345,402
	2,037	2,154
	-----	-----
Total.....	\$328,731	\$343,248
	=====	=====

Maturities of long-term debt during each of the five years following

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December 31, 2001 are approximately \$2,037 in 2002, \$126,639 in 2003, \$398 in 2004, \$387 in 2005 and \$378 in 2006.

The Company is a party to a credit and security agreement dated December 31, 2000, as amended ("Credit Agreement"), with a group of banks, under which it may borrow or issue standby letters of credit or commercial letters of credit up to \$180 million. The Credit Agreement currently provides for a detailed borrowing base formula to be developed in 2002. This borrowing base formula will provide borrowing capacity to the Company based on negotiated percentages of eligible accounts receivable, inventory and fixed assets. The minimum borrowing capacity at the implementation date of the detailed borrowing base will be at least 10% greater than borrowings on that date. Until the implementation date borrowings are limited to \$160 million. Interest is payable quarterly at either the bank's prime lending rate plus .5%-1.5% (5.75% at December 31, 2001) or at Park-Ohio's election at LIBOR plus 2.75%-3.50% (5.19% at December 31, 2001). The Company's ability to elect LIBOR-based interest as well as the overall interest rate are dependent on the Company's ratio of senior funded indebtedness to pro forma earnings before interest, taxes, depreciation and amortization ("EBITDA"), as defined in the Credit Agreement, and adjusted every quarter. As of December 31, 2001, the Company was limited to prime-based borrowings. Up to \$7.0 million in standby letters of credit and commercial letters of credit may be issued under the Credit Agreement. In addition to the bank's customary letter of credit fees, a 3/4% fee is assessed on

27

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

standby letters of credit on an annual basis. As of December 31, 2001, in addition to amounts borrowed under the Credit Agreement, there is \$4.1 million outstanding primarily for standby letters of credit. A fee of .25% to .50% is imposed by the bank on the unused portion of available borrowings. The Credit Agreement expires on December 31, 2003 and borrowings are secured by substantially all of the Company's assets.

Provisions of the Senior Subordinated Notes and the revolving credit agreement contain restrictions on the Company's ability to incur additional indebtedness, to create liens or other encumbrances, to make certain payments, investments, loans and guarantees and to sell or otherwise dispose of a substantial portion of assets or to merge or consolidate with an unaffiliated entity. The agreement also requires maintenance of specific financial ratios.

The weighted average interest rate on all debt was 7.69% at December 31, 2001.

The fair market value of the Senior Subordinated Notes based on published market prices was approximately \$122,957 and \$150,947 at December 31, 2001 and 2000, respectively. The carrying value of cash and cash equivalents, accounts receivable, accounts payable, and borrowings under the credit agreement approximate fair value at December 31, 2001 and 2000.

NOTE E -- INCOME TAXES

Significant components of the Company's net deferred tax assets and liabilities are as follows:

DECEMBER 31

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	2001	2000
	-----	-----
Deferred tax assets:		
Postretirement benefit obligation.....	\$8,600	\$ 9,000
Inventory.....	7,100	5,800
Net operating loss and tax credit carryforwards.....	4,900	2,000
Other -- net.....	5,500	4,400
	-----	-----
Total deferred tax assets.....	26,100	21,200
Deferred tax liabilities:		
Tax over book depreciation.....	11,100	13,200
Pension.....	11,600	9,500
	-----	-----
Total deferred tax liabilities.....	22,700	22,700
	-----	-----
Net deferred tax assets (liabilities).....	\$3,400	\$(1,500)
	=====	=====

28

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

Income taxes consisted of the following:

	YEAR ENDED DECEMBER 31		
	2001	2000	1999
	-----	-----	-----
Current (refundable):			
Federal.....	\$ (5,828)	\$ 106	\$ 3,007
State.....	369	774	1,246
Foreign.....	532	86	1,007
	-----	-----	-----
	(4,927)	966	5,260
Deferred:			
Federal.....	(6,135)	5,025	6,029
State.....	(338)	1,192	875
	-----	-----	-----
	(6,473)	6,217	6,904
	-----	-----	-----
Income taxes.....	\$ (11,400)	\$7,183	\$12,164
	=====	=====	=====

The reasons for the difference between income taxes and the amount computed by applying the statutory Federal income tax rate to income before income taxes are as follows:

	YEAR ENDED DECEMBER 31		
	2001	2000	1999
	-----	-----	-----

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Computed statutory amount.....	\$ (12,700)	\$2,617	\$ 9,662
Effect of state income taxes payable.....	20	1,304	1,400
Goodwill.....	668	715	751
Non deductible goodwill write off upon sale of Kay Home Products.....	-0-	3,513	-0-
Other, net.....	612	(966)	351
	-----	-----	-----
Income taxes.....	\$ (11,400)	\$7,183	\$12,164
	=====	=====	=====

At December 31, 2001, subsidiaries of the Company have net operating loss carryforwards for income tax purposes of approximately \$14.3 million subject to certain limitations, which expire in 2002 to 2021.

NOTE F -- STOCK PLAN

Under the provisions of the 1998 Long-Term Incentive Plan, as amended ("1998 Plan"), which is administered by the Compensation Committee, incentive stock options, non-statutory stock options, stock appreciation rights ("SARs"), restricted shares, performance shares or stock awards may be awarded to all employees of the Company and its subsidiaries. Stock options will be exercisable in whole or in installments as may be determined provided that no options will be exercisable more than ten years from date of grant. The exercise price will be the fair market value at the date of grant. The aggregate number of shares of the Company's stock which may be awarded under the 1998 Plan is 1,650,000, all of which may be incentive stock options. No more than 500,000 shares shall be the subject of awards to any individual participant in any one calendar year. During 2000, 62,400 restricted shares were awarded under the 1998 Plan.

During 2001 the Company completed a program ("the Option Offer Program") whereby all outstanding options to purchase shares of Company common stock held by Company employees and directors were tendered to the Company. Existing options tendered to the Company were cancelled

29

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

and, in return, participants were entitled to new options on a one for one basis at least six months and one day after the tendered options were cancelled. On November 30, 2001 the Company met its obligation with the issuance of new options (880,500) with an exercise price equal to the fair market value at the date of grant.

Had compensation cost for stock options granted been determined based on the fair value method of FASB Statement No. 123, the Company's net income (loss) and diluted earnings (loss) per share would have been reduced (increased) by \$(311) (\$.03 per share) in 2001, \$1,008 (\$.10 per share) in 2000, and \$1,077 (\$.10 per share) in 1999. The effects on 2001, 2000 and 1999 net earnings may not be representative of the effect on future years net earnings amounts as the compensation cost on each year's grant is recognized over the vesting period.

Fair value was estimated at the date of grant using a Black-Scholes option pricing model with the following weighted-average assumptions for 2001, 2000 and 1999, respectively: risk-free interest rates of 4.00%, 5.83% and 6.25%; zero dividend yield; expected volatility of 48%, 42% and 38% and expected option lives of 6 years.

The following table reflects activity under all stock plans from January 1,

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1999 through December 31, 2001, and the weighted average exercise prices:

	NUMBER OF SHARES	WEIGHTED AVERAGE PRICE PER SHARE
	-----	-----
Outstanding,		
January 1, 1999.....	1,035,850	\$13.88
Granted.....	124,000	10.66
Exercised.....	(24,000)	10.81
Forfeited.....	(4,000)	18.25
Outstanding,		
December 31, 1999.....	1,131,850	13.57
Granted.....	12,000	9.78
Exercised.....	(13,500)	9.13
Forfeited.....	(40,850)	13.08
Outstanding,		
December 31, 2000.....	1,089,500	13.61
Granted.....	1,220,700	1.91
Cancelled under option offer program.....	(1,083,500)	13.61
Forfeited.....	(6,000)	14.40

Outstanding,		
December 31, 2001.....	1,220,700	\$ 1.91
	=====	

The following table summarizes information about options outstanding as of December 31, 2001:

OPTIONS OUTSTANDING			OPTIONS EXERCISABLE	
NUMBER OUTSTANDING AS OF DECEMBER 31, 2001	WEIGHTED AVERAGE REMAINING CONTRACTUAL LIFE	WEIGHTED AVERAGE EXERCISE PRICE	NUMBER EXERCISABLE AS OF DECEMBER 31, 2001	WEIGHTED AVERAGE EXERCISE PRICE
-----	-----	-----	-----	-----
1,220,700	9.92	\$1.91	848,826	\$1.91

NOTE G -- LEGAL PROCEEDINGS

The Company is subject to various pending and threatened lawsuits in which claims for monetary damages are asserted in the ordinary course of business. While any litigation involves an element of uncertainty, in the opinion of management, liabilities, if any, arising from currently pending or threatened litigation will not have a material adverse effect on the Company's financial condition, liquidity and results of operations.

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NOTE H -- PENSIONS AND POSTRETIREMENT BENEFITS

The following tables set forth the change in benefit obligation, plan assets, funded status and amounts recognized in the consolidated balance sheet for the defined benefit pension and postretirement benefit plans as of December 31, 2001 and 2000:

	PENSION		POSTRETIREMENT BENEFITS	
	2001	2000	2001	2000
CHANGE IN BENEFIT OBLIGATION				
Benefit obligation at beginning of year.....	\$ 50,707	\$ 46,820	\$ 21,009	\$ 19,720
Service cost.....	590	503	179	157
Amendments and other.....	220	846	-0-	-0-
Acquisitions.....	-0-	2,218	-0-	-0-
Interest cost.....	3,506	3,529	1,663	1,539
Plan participants' contributions.....	-0-	-0-	108	108
Actuarial losses (gains).....	(125)	1,135	2,773	1,793
Benefits paid.....	(4,334)	(4,344)	(2,329)	(2,308)
Benefit obligation at end of year.....	\$ 50,564	\$ 50,707	\$ 23,403	\$ 21,009
CHANGE IN PLAN ASSETS				
Fair value of plan assets at beginning of year.....	\$107,903	\$106,570	\$ -0-	\$ -0-
Actual return on plan assets.....	(3,071)	1,869	-0-	-0-
Acquisitions.....	-0-	3,808	-0-	-0-
Company contributions.....	-0-	-0-	2,221	2,200
Plan participants' contributions.....	-0-	-0-	108	108
Benefits paid.....	(4,334)	(4,344)	(2,329)	(2,308)
Fair value of plan assets at end of year.....	\$100,498	\$107,903	\$ -0-	\$ -0-
Funded (underfunded) status of the plan.....	\$ 49,934	\$ 57,196	\$ (23,403)	\$ (21,009)
Unrecognized net transition obligation.....	(860)	(944)	-0-	-0-
Unrecognized net actuarial gain.....	(15,175)	(28,654)	(1,862)	(4,663)
Unrecognized prior service cost.....	1,974	1,982	(486)	(565)
Prepaid (accrued) benefit cost.....	\$ 35,873	\$ 29,580	\$ (25,751)	\$ (26,237)

31

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

The following tables summarize the assumptions used by the consulting actuary and the related cost information.

	PENSION		POSTRETIREMENT BENEFITS	
	2001	2000	2001	2000

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WEIGHTED-AVERAGE ASSUMPTIONS AS OF DECEMBER 31

Discount rate.....	7.25%	7.50%	7.25%	7.50%
Expected return on plan assets.....	8.25%	8.25%	N/A	N/A
Rate of compensation increase.....	2.50%	2.50%	N/A	N/A

For measurement purposes, a 6.0% percent annual rate of increase in the per capita cost of covered health care benefits was assumed for 2001. The rate was assumed to decrease gradually to 5.5% for 2004 and remain at that level thereafter.

	PENSION BENEFITS			OTHER BENEFITS		
	2001	2000	1999	2001	2000	1999
COMPONENTS OF NET PERIODIC BENEFIT COST						
Service costs.....	\$ 590	\$ 503	\$ 561	\$ 179	\$ 157	\$ 150
Interest costs.....	3,506	3,529	3,387	1,663	1,539	1,449
Expected return on plan assets.....	(8,658)	(8,599)	(7,062)	-0-	-0-	-0-
Transition obligation.....	(56)	23	63	-0-	-0-	-0-
Amortization of prior service cost.....	363	367	229	(79)	(79)	(79)
Recognized net actuarial gain.....	(1,720)	(2,574)	(1,132)	(28)	(243)	(255)
Benefit (income) costs.....	\$ (5,975)	\$ (6,751)	\$ (3,954)	\$ 1,735	\$ 1,374	\$ 1,265

The Company has two non-pension postretirement benefit plans. Health care benefits are provided on both a contributory and noncontributory basis. The life insurance plan is primarily noncontributory.

The assumed health care cost trend rate has a significant effect on the amounts reported. A one-percentage-point change in the assumed health care cost trend rate would have the following effects:

	1-PERCENTAGE POINT INCREASE	1-PERCENTAGE POINT DECREASE
Effect on total of service and interest cost components in 2001.....	\$ 150	\$ 128
Effect on post retirement benefit obligation as of December 31, 2001.....	\$1,505	\$1,322

The total contribution charged to pension expense for the Company's defined contribution plans was \$1,382 in 2001, \$1,418 in 2000 and \$1,158 in 1999.

NOTE I -- LEASES

Rental expense for 2001, 2000 and 1999 was \$12,638, \$12,816 and \$11,814, respectively. Future minimum lease commitments during each of the five years following December 31, 2001 are as follows: \$9,680 in 2002, \$7,427 in 2003, \$4,585 in 2004, \$3,525 in 2005, \$1,985 in 2006 and \$2,825 thereafter.

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

NOTE J -- INDUSTRY SEGMENTS

The Company operates through three segments: Integrated Logistics Solutions ("ILS"), Aluminum Products and Manufactured Products. ILS is a leading logistics provider of production components to large, multinational manufacturing companies, other manufacturers and distributors. In connection with the supply of such production components, ILS provides a variety of value-added, cost-effective supply chain management services. The principal customers of ILS are in the semiconductor equipment, technology, industrial equipment, aerospace and defense, electrical controls, HVAC, heavy-duty truck, vehicle parts and accessories, appliances and motors, and lawn and garden equipment industries. Aluminum Products manufactures cast aluminum components for automotive, agricultural equipment, heavy-duty truck and construction equipment. Aluminum Products also provides value-added services such as design and engineering, machining and assembly. Manufactured Products operates a diverse group of niche manufacturing businesses that design and manufacture a broad range of high quality products engineered for specific customer applications. The principal customers of Manufactured Products are original equipment manufacturers and end-users in the aerospace, automotive, railroad, truck and oil industries.

The Company's sales are made through its own sales organization, distributors and representatives. Intersegment sales are immaterial and eliminated in consolidation and are not included in the figures presented. Intersegment sales are accounted for at values based on market prices. Income allocated to segments excludes certain corporate expenses and interest expense. Identifiable assets by industry segment include assets directly identified with those operations.

Corporate assets generally consist of cash and cash equivalents, deferred tax assets, property and equipment, and other assets.

	YEAR ENDED DECEMBER 31		
	2001	2000	1999
Net sales:			
ILS.....	\$416,962	\$482,274	\$443,078
Aluminum products.....	84,846	111,370	127,148
Manufactured products.....	134,609	161,030	146,996
	-----	-----	-----
	\$636,417	\$754,674	\$717,222
	=====	=====	=====
Income (loss) before income taxes and amortization of goodwill:			
ILS.....	\$ 22,944	\$ 42,118	\$ 39,217
Aluminum products.....	(2,327)	4,947	10,925
Manufactured products.....	(14,287)	12,586	11,214
	-----	-----	-----
	\$ 6,330	\$ 59,651	\$ 61,356
	=====	=====	=====
Amortization of goodwill:			
ILS.....	\$ 2,702	\$ 2,506	\$ 2,336
Aluminum products.....	745	739	739

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Manufactured products.....	286	662	761
	-----	-----	-----
	\$ 3,733	\$ 3,907	\$ 3,836
	=====	=====	=====

33

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

	YEAR ENDED DECEMBER 31		
	2001	2000	1999
	-----	-----	-----
Income (loss) before income taxes:			
ILS.....	\$ 20,242	\$ 39,612	\$ 36,881
Aluminum products.....	(3,072)	4,208	10,186
Manufactured products.....	(14,573)	11,924	10,453
	-----	-----	-----
Corporate costs.....	2,597	55,744	57,520
Interest expense.....	(6,992)	(7,113)	(4,350)
Non-operating items, net.....	(31,108)	(30,812)	(24,752)
	(1,850)	(10,118)	-0-
	-----	-----	-----
	\$ (37,353)	\$ 7,701	\$ 28,418
	=====	=====	=====
Identifiable assets:			
ILS.....	\$312,288	\$349,444	\$343,522
Aluminum products.....	95,021	99,208	97,717
Manufactured products.....	139,045	164,524	170,267
General corporate.....	44,022	33,344	18,375
	-----	-----	-----
	\$590,376	\$646,520	\$629,881
	=====	=====	=====
Depreciation and amortization expense:			
ILS.....	\$ 8,441	\$ 8,096	\$ 7,710
Aluminum products.....	5,532	5,145	4,929
Manufactured products.....	5,632	6,379	5,864
General corporate.....	306	428	195
	-----	-----	-----
	\$ 19,911	\$ 20,048	\$ 18,698
	=====	=====	=====
Capital expenditures:			
ILS.....	\$ 1,972	\$ 3,126	\$ 6,046
Aluminum products.....	3,160	7,302	4,963
Manufactured products.....	8,352	14,190	8,904
General corporate.....	439	350	2,737
	-----	-----	-----
	\$ 13,923	\$ 24,968	\$ 22,650
	=====	=====	=====

For the years ended December 31, 2001 and 1999, sales to no single customer were greater than 10% of consolidated net sales. For the year ended December 31, 2000, all three segments of the Company had sales to Ford Motor Company which aggregated \$73,039 and represented approximately 10% of consolidated net sales.

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In 2001, approximately 88% of the Company's net sales were within the United States, none of the net sales to any foreign country represented more than 7% of the Company's total sales and approximately 91% of the Company's assets are maintained in the United States.

34

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

NOTE K -- EARNINGS PER SHARE

The following table sets forth the computation of basic and diluted earnings per share:

	YEARS ENDED DECEMBER 31		
	2001	2000	1999
	-----	-----	-----
NUMERATOR			
Net income (loss).....	\$ (25,953)	\$ 518	\$16,254
	=====	=====	=====
DENOMINATOR			
Denominator for basic earnings per share-weighted average shares.....	10,434	10,492	10,685
Effect of dilutive securities:			
Employee stock options.....	(a)	35	86
	-----	-----	-----
Denominator for diluted earnings per share-weighted-average shares and assumed conversions.....	10,434	10,527	10,771
Net income (loss) per common share -- basic.....	\$ (2.49)	\$.05	\$ 1.52
	=====	=====	=====
Net income (loss) per common share -- diluted.....	\$ (2.49)	\$.05	\$ 1.51
	=====	=====	=====

(a) The addition of 41 shares in 2001 would result in anti-dilution.

NOTE L -- NON-OPERATING ITEMS, NET

In June 2000, the Company's Cicero Flexible Products plant was destroyed in a fire. For the year ended December 31, 2000, the Company received a partial settlement from its insurance carrier primarily reflecting the replacement cost of fixed assets, and recognized a net gain of \$5.2 million. During 2001, the Company expensed \$1.9 million of non-recurring business interruption costs, which were not covered by insurance. In June 2000, the Company completed the sale of substantially all of the assets of Kay Home Products and recorded a pretax loss of approximately \$15.3 million.

NOTE M -- RESTRUCTURING AND IMPAIRMENT CHARGES

During 2001, the Company recorded restructuring and asset impairment charges aggregating \$28.5 million primarily related to management decisions, as approved by the board of directors on December 20, 2001, to exit certain under-performing product lines and to close or consolidate certain operating facilities beginning in January 2002. The Company's actions included 1) discontinuing the businesses of Ajax Manufacturing and Castle Rubber, 2) closure of the Cicero Flexible Products' manufacturing facility and the discontinuance

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of certain product lines, 3) inventory write-downs and other restructuring actions at St. Louis Screw & Bolt and Tocco, 4) closure of 20 Integrated Logistics' branch warehouses (of which 11 were closed as of December 31, 2001) and two ILS manufacturing plants, 5) closure of an Aluminum Products' machining facility, and 6) write-down of certain Corporate assets to current value. The Company expects that the restructuring actions will be substantially completed during 2002.

The charges are composed of 1) \$11.3 million for the impairment of property and equipment and other long-term assets, 2) \$10.3 million to cost of goods sold primarily to write-down inventory of

35

PARK-OHIO HOLDINGS CORP. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS -- CONTINUED

discontinued businesses and product lines to current market value, and 3) \$6.9 million for severance (325 employees) and exit costs. Below is a summary of these charges by segment:

	COST OF PRODUCTS SOLD	ASSET IMPAIRMENT	RESTRUCTURING & SEVERANCE	TOTAL
Manufactured Products.....	\$ 8,599	\$10,080	\$2,030	\$20,709
ILS.....	1,700	600	4,070	6,370
Aluminum Products.....	--	--	783	783
Corporate.....	--	600	--	600
	\$10,299	\$11,280	\$6,883	\$28,462
	=====	=====	=====	=====

At December 31, 2001, the Company accrued \$4,152 for unpaid severance and exit costs and recorded assets held for sale at their estimated current value of \$9,749 for inventory and \$12,984 for property, equipment and other long-term assets. Net sales for Ajax Manufacturing and Castle Rubber were \$13,413 in 2001, \$16,298 in 2000 and \$12,851 in 1999. Operating income (loss), excluding the restructuring and impairment charges for these entities were \$(1,179) in 2001, \$669 in 2000 and \$136 in 1999.

36

SUPPLEMENTARY FINANCIAL DATA

SELECTED QUARTERLY FINANCIAL DATA (UNAUDITED)

	QUARTER ENDED			
	MARCH 31	JUNE 30	SEPT. 30	DEC. 31
2001				
	(\$ IN THOUSANDS, EXCEPT PER SHARE DATA)			
Net sales.....	\$169,411	\$164,162	\$156,183	\$146,661

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Gross profit.....	27,632	25,445	24,105	8,838
Net income (loss).....	\$ 299	\$ (1,533)	\$ (2,700)	\$ (22,019)
	=====	=====	=====	=====
Diluted earnings (loss) per share.....	\$.03	\$ (.15)	\$ (.26)	\$ (2.11)
	=====	=====	=====	=====

2000	QUARTER ENDED			
	MARCH 31	JUNE 30	SEPT. 30	DEC. 31
-----	-----	-----	-----	-----
	(\$ IN THOUSANDS, EXCEPT PER SHARE DATA)			
Net sales.....	\$206,360	\$204,539	\$170,923	\$172,852
Gross profit.....	36,277	37,293	27,706	28,193
Net income (loss).....	\$ 4,560	\$ (8,267)	\$ 4,798	\$ (573)
	=====	=====	=====	=====
Diluted earnings (loss) per share.....	\$.43	\$ (.79)	\$.46	\$ (.05)
	=====	=====	=====	=====

NOTE 1 -- On June 30, 2000, the Company sold substantially all of the assets of Kay Home Products for cash and recorded an after-tax loss of \$13.2 million.

NOTE 2 -- The Company recorded interim payments from its insurance carrier related primarily to replacement of property, plant and equipment destroyed at its Cicero Flexible Products facility which resulted in a pretax gain of \$4.7 million recorded in the quarter ended September 30, 2000 and \$.5 million recorded in the quarter ended December 31, 2000. In 2001, the Company expensed \$1.0 million in the quarter ended March 31, 2001 and \$.9 million in the quarter ended June 30, 2001 of fire-related non-recurring business interruption costs, which were not covered by insurance.

NOTE 3 -- In the quarter ended December 31, 2001, the Company recorded primarily non-cash charges for restructuring and impairment aggregating \$27.5 million (\$18.4 million after tax, or \$1.76 per share). Restructuring actions including consolidation of manufacturing plants and logistics warehouses and discontinuation of product lines. Of these charges, \$10.3 million related to discontinued product lines are included in cost of products sold. During the first three quarters of 2001, the Company recorded \$1.0 million of restructuring and impairment charges.

ITEM 9. CHANGES IN AND DISAGREEMENTS WITH ACCOUNTANTS ON ACCOUNTING AND FINANCIAL DISCLOSURE

There were no changes in nor disagreements with Park-Ohio's independent auditors on accounting and financial disclosure matters within the two-year period ended December 31, 2001.

PART III

ITEM 10. DIRECTORS AND EXECUTIVE OFFICERS OF THE REGISTRANT

The information concerning directors required under this item is incorporated herein by reference from the material contained under the caption "Election of Directors" in the registrant's definitive proxy statement to be filed with the Securities and Exchange Commission pursuant to Regulation 14A, not later than 120 days after the close of the fiscal year. Information relating

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to executive officers is contained under Part I of this Annual Report on Form 10-K.

37

ITEM 11. EXECUTIVE COMPENSATION

The information relating to executive compensation contained under the headings "Certain Matters Pertaining to the Board of Directors" and "Executive Compensation" in the registrant's definitive proxy statement to be filed with the Securities and Exchange Commission pursuant to Regulation 14A, not later than 120 days after the close of the fiscal year, is incorporated herein by reference.

ITEM 12. SECURITY OWNERSHIP OF CERTAIN BENEFICIAL OWNERS AND MANAGEMENT

The information required under this item is incorporated herein by reference from the material contained under the caption "Principal Shareholders" in the registrant's definitive proxy statement to be filed with the Securities and Exchange Commission pursuant to Regulation 14A, not later than 120 days after the close of the fiscal year.

ITEM 13. CERTAIN RELATIONSHIPS AND RELATED TRANSACTIONS

The information required under this item is incorporated herein by reference from the material contained under the caption "Certain Transactions" in the registrant's definitive proxy statement to be filed with the Securities and Exchange Commission pursuant to Regulation 14A, not later than 120 days after the close of the fiscal year.

PART IV

ITEM 14. EXHIBITS, FINANCIAL STATEMENT SCHEDULES AND REPORTS ON FORM 8-K

(a)(1) The following financial statements are included in Part II, Item 8:

	PAGE

Report of Ernst & Young, LLP, Independent Auditors.....	19
Financial Statements.....	
Consolidated balance sheets -- December 31, 2001 and 2000.....	20
Consolidated statements of operations -- years ended December 31, 2001, 2000 and 1999.....	21
Consolidated statements of shareholders' equity -- years ended December 31, 2001, 2000 and 1999.....	22
Consolidated statements of cash flows -- years ended December 31, 2001, 2000 and 1999.....	23
Notes to consolidated financial statements.....	24
Selected quarterly financial data (unaudited) -- years ended December 31, 2001 and 2000.....	37

(2) Financial Statement Schedules

All Schedules for which provision is made in the applicable accounting regulations of the Securities and Exchange Commission are not required under the related instructions or are not applicable and, therefore, have been

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omitted.

(3) Exhibits:

The Exhibits filed as part of this Form 10-K are listed on the Exhibit Index immediately preceding such exhibits, incorporated herein by reference.

(b) Reports on Form 8-K filed in the fourth quarter of 2001:

On December 14, 2001, the Company filed a report on Form 8-K which indicated that on November 14, 2001, Park-Ohio Industries had entered into a Third Amendment to its Credit and Security Agreement.

38

SIGNATURES

PURSUANT TO THE REQUIREMENTS OF SECTION 13 OR 15(D) OF THE SECURITIES EXCHANGE ACT OF 1934, THE REGISTRANT HAS DULY CAUSED THIS REPORT TO BE SIGNED ON ITS BEHALF BY THE UNDERSIGNED, THEREUNTO DULY AUTHORIZED.

PARK-OHIO HOLDINGS CORP.
(Registrant)

By: /s/ RICHARD P. ELLIOTT

Richard P. Elliott, Vice President
and Chief Financial Officer

Date: March 28, 2002

PURSUANT TO THE REQUIREMENTS OF THE SECURITIES EXCHANGE ACT OF 1934, THIS REPORT HAS BEEN SIGNED BY THE FOLLOWING PERSONS IN THE CAPACITIES AND ON THE DATES INDICATED.

----- * Edward F. Crawford	Chairman, Chief Executive Officer and President (Principal Executive Officer) and Director
----- * Richard P. Elliott	Vice President -- and Chief Financial Officer (Principal Financial and Accounting Officer)
----- * Matthew V. Crawford	Senior Vice President and Director
----- * Kevin R. Greene	Director
----- * Lewis E. Hatch, Jr.	Director
----- * Thomas E. McGinty	Director

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* Director

Lawrence O. Selhorst

* Director

Ronna Romney

* Director

James W. Wert

* The undersigned, pursuant to a Power of Attorney executed by each of the Directors and officers identified above and filed with the Securities and Exchange Commission, by signing his name hereto, does hereby sign and execute this report on behalf of each of the persons noted above, in the capacities indicated.

March 28, 2002

By: /s/ RONALD J. COZEAN

Ronald J. Cozean, Attorney-in-Fact

39

ANNUAL REPORT ON FORM 10-K
PARK-OHIO HOLDINGS CORP.

FOR THE YEAR ENDED DECEMBER 31, 2001

EXHIBIT INDEX

EXHIBIT

- 3.1 Amended and Restated Articles of Incorporation of Park-Ohio Holdings Corp. (filed as Exhibit 3.1 to the Form 10-K of Park-Ohio Holdings Corp. for the year ended December 31, 1998, SEC File No. 000-03134 and incorporated by reference and made a part hereof)
- 3.2 Code of Regulations of Park-Ohio Holdings Corp. (filed as Exhibit 3.2 to the Form 10-K of Park-Ohio Holdings Corp. for the year ended December 31, 1998, SEC File No. 000-03134 and incorporated by reference and made a part hereof)
- 4.1 Indenture, dated June 3, 1999 by and among Park-Ohio Industries, Inc. and Norwest Bank Minnesota, N.A., as trustee (filed as Exhibit 4.2 of the Company's Registration Statement on Form S-4, filed on July 23, 1999, SEC File No. 333-83117 and incorporated by reference and made a part hereof)
- 4.2 Credit and Security Agreement among Park-Ohio Industries, Inc., and various financial institutions dated December 22, 2000 (filed as Exhibit 4.2 to the Form 10-K of Park-Ohio Holdings Corp. for the year ended December 31, 2000, SEC File No. 000-03134 and incorporated by reference and made a part hereof)
- 4.3 First amendment, dated March 12, 2001, to the Credit and Security Agreement among Park-Ohio Industries, Inc. and

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- various financial institutions (filed as Exhibit 4.2 to the Form 10-K of Park-Ohio Holdings Corp. for the year ended December 31, 2000, SEC File No. 000-03134 and incorporated by reference and made a part hereof)
- 4.4 Second amendment, dated June 30, 2001, to the Credit and Security Agreement among Park-Ohio Industries, Inc. and various financial institutions (filed as Exhibit 4 to the Form 10-Q of Park-Ohio Holdings Corp. for the quarter ended June 30, 2001, SEC File No. 000-03134 and incorporated by reference and made a part hereof)
- 4.5 Third amendment, dated November 14, 2001, to the Credit and Security Agreement among Park-Ohio Industries, Inc. and various financial institutions (filed as Exhibit 4 to the Form 8-K of Park-Ohio Holdings Corp. dated December 14, 2001, SEC File No. 000-03134 and incorporated by reference and made a part hereof)
- 4.6 Fourth amendment, dated as of December 31, 2001, to the Credit and Security Agreement among Park-Ohio Industries, Inc. and various financial institutions
- 10.1 Form of Indemnification Agreement entered into between Park-Ohio Holdings Corp. and each of its directors and certain officers (filed as Exhibit 10.1 to the Form 10-K of Park-Ohio Holdings Corp. for the year ended December 31, 1998, SEC File No. 000-03134 and incorporated by reference and made a part hereof)
- 10.2* Amended and Restated 1998 Long-Term Incentive Plan (filed as Appendix A to the Definitive Proxy Statement of Park-Ohio Holdings Corp., filed on April 23, 2001, SEC File No. 000-03134 and incorporated by reference and made a part hereof)
- 12.1 Computation of Ratios
- 21.1 List of Subsidiaries of Park-Ohio Holdings Corp.
- 23.1 Consent of Ernst & Young LLP
- 24.1 Power of Attorney

* Reflects management contract or other compensatory arrangement required to be filed as an exhibit pursuant to Item 14(c) of this Report.