

CARDINAL HEALTH INC

Form 8-K

November 02, 2005

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**UNITED STATES SECURITIES AND EXCHANGE COMMISSION**  
**Washington, D.C. 20549**

**FORM 8-K**  
**CURRENT REPORT**

**Pursuant to Section 13 or 15(d) of the**  
**Securities Exchange Act of 1934**

**Date of Report (Date of Earliest Event Reported): November 2, 2005**  
**Cardinal Health, Inc.**

(Exact Name of Registrant as Specified in its Charter)

**Ohio**

(State or Other Jurisdiction of Incorporation)

**1-11373**

(Commission File Number)

**31-0958666**

(IRS Employer Identification Number)

**7000 Cardinal Place, Dublin, Ohio 43017**

(Address of Principal Executive Offices, Including Zip Code)

**(614) 757-5000**

(Registrant's Telephone Number, Including Area Code)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (*see* General Instruction A.2. below):

- o Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
  - o Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
  - o Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
  - o Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))
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**Item 7.01 Regulation FD Disclosure**

Robert D. Walter, Chairman and Chief Executive Officer of Cardinal Health, Inc. (the Company ), will address shareholders at the Company s 2005 Annual Meeting of Shareholders on Wednesday, November 2 at 2:00 p.m. local time. The Company is furnishing Mr. Walter s slide presentation (the Walter Slide Presentation ) for the Annual Meeting of Shareholders as Exhibit 99.01 to this report. Furnished as Exhibit 99.02 to this report is the GAAP/Non-GAAP reconciliation for the Walter Slide Presentation.

**Item 9.01 Financial Statements and Exhibits**

(c) Exhibits

99.01 Walter Slide Presentation furnished under this report.

99.02 GAAP/Non-GAAP Reconciliation for Walter Slide Presentation furnished under this report.

**SIGNATURES**

Pursuant to the requirements of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Cardinal Health, Inc.  
(Registrant)

Date: November 2, 2005

By: /s/ Jeffrey W. Henderson  
Name: Jeffrey W. Henderson  
Title: Executive Vice President and Chief  
Financial Officer

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furnished under  
this report.
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